

521F fixed speed, 521V variable speed, or 521P pneumatic speed 60-100psi pumps with 520REHC LoadSure® element pumphead

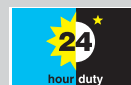
500series

Watson-Marlow Bredel

FEATURES

- Flow rates up to 7.4 gph (470 ml/min) at 100psi (7 bar) peak pressure with 520 LoadSure® elements
- 520REHC pumphead features PPS (polyphenylene sulphide) track and rotor with stainless steel occlusion rollers to resist chemical attack and abrasive wear
- Heavy duty pumphead construction with impact proof safeguard
- Sprung rotor gently compresses tubing using large low friction rollers with sealed bearings, guaranteeing long tube life and accurate metering
- Fast and simple pumphead set-up using a clutched rotor for effortless element loading

4 – 7 bar
60 – 100 psi



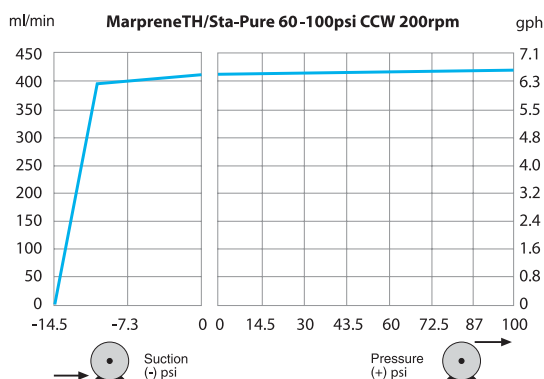
FUNCTIONALITY

	521F	521V	521P
Industry approved motors with 2 standard gearing speeds	•	•	•
Supplied with free standing variable frequency drive (VFD)		•	
Speed start/stop forward/reverse keypad control with remote control features		•	
Speed control ratio		10:1	5:1
VFD input power 230/3/60, 460/3/60, 115/1/60 in either NEMA 1 or NEMA 4X		•	
Standard integral gearmotor 3 phase 230/460V 60Hz TEFC	•	•	
Optional 115/1/60	•		
Optional gearbox and NEMA C motor	•	•	
Optional explosion proof (XP) motor	•	•*	
Four vane pneumatic motor with speed limiting			•
Optional FDA approved white epoxy paint	•	•	•
Optional baseplate mounting	•	•	•

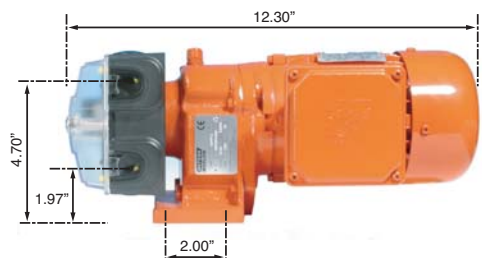
*VFD must be mounted outside XP area

PERFORMANCE

LoadSure® Element tubing flow rates, ml/min(gph)		
Tube Material	Speed	3.2mm
Marpren TH, Bioprene TH Sta-Pure,	6-57rpm	11-115(0.2-1.8)
	23-227rpm	46-470(0.7-7.4)



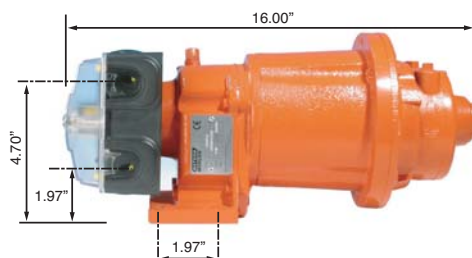
DRAWINGS



521F



521P



Length may vary if
C-faced motor used

SPECIFICATIONS

	521F	521P
Ingress rating	IP55	IP55
Temperature	40F to 104F	40F to 104F
Pump weight	24lb 4oz	24lb 4oz
Control ratio	10:1	5:1
Noise	< 70dB(A) at 1m	< 70dB(A) at 1m
Standard	CE, EN60529	CE
Supply	230/460V 3ph 60Hz	Compressed air, clean/dry/lubricated
Power	1/3HP	Up to equivalent 3/4HP (30 cfm) @100psi

MATERIALS OF CONSTRUCTION

Component	Material
Motor	Cast aluminum alloy
Gearbox	Cast iron
Pumphead track	PPS (polyphenylene sulphide)
Guard - inner/outer	Polycarbonate
Guard seal	Neoprene
Rotor hub	Stainless steel 316
Roller arms, rotor cover	PPS (polyphenylene sulphide)
Rollers – main/guide	Stainless steel
Main roller bearings	Stainless steel
Drain port	PP (polypropylene)
Drain plug	Hytrell

ORDER INFORMATION

Pump and pumphead product codes			
Description	Partcode	Description	Partcode
Pump product codes not available		520REHC pumphead	053.1031.EH0
		Leak detector	059.8111.000

Element product codes			
	Industrial LoadSure® elements		Sanitary LoadSure® elements
	Quick-release PVDF connectors		³ / ₄ in Sanitary PVDF connectors
	3.2mm		3.2mm
Marpene TH	902.H032.PFQ		
Bioprene TH			903.H032.PFT
Sta-Pure	960.H032.PFQ		960.H032.PFT

All flow rates shown were obtained pumping water at 68F with zero suction and delivery heads. Watson-Marlow, Bioprene and Marprene are trademarks of Watson-Marlow Limited. Disclaimer: The information contained in this document is believed to be correct but Watson-Marlow Limited accepts no liability for any errors it contains, and reserves the right to alter specifications without notice. LoadSure is a trademark of Watson-Marlow Limited. ® Chem-Sure and ® STA-PURE are registered trademarks of W.L. Gore & Associates Inc. Pumpsil is a trademark of Watson-Marlow Limited. Please state the product code when ordering pumps and tubing.



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