

Watson-Marlow 120 cased pumps 120F/DV



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Watson-Marlow 120 cased pumps Section 1 of 3: general information



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1.1 Declaration of conformity



This declaration was issued for Watson-Marlow 120 pumps on April 28, 2010. When this pump unit is used as a stand-alone pump it complies with: Machinery Directive 2006/42/EC, EMC Directive 2004/108/EC.



This pump is ETL listed: ETL control number 3050250. Cert to CAN/CSA std C22.2 No 61010-1. Conforms to UL 61010-1.

1.2 Declaration of incorporation

When this pump unit is to be installed into a machine or is to be assembled with other machines for installations, it must not be put into service until the relevant machinery has been declared in conformity with the Machinery Directive 2006/42/EC.

Responsible person: Simon Nicholson, Managing Director, Watson-Marlow Limited, Falmouth, Cornwall TR11 4RU, England. Telephone +44 (0) 1326 370370 Fax +44 (0) 1326 376009.

The information in this user guide is believed to be correct at the time of publication. However, Watson-Marlow Limited accepts no liability for errors or omissions. Watson-Marlow has a policy of continuous product improvement, and reserves the right to alter specifications without notice. This manual is intended for use only with the pump it was issued with. Earlier or later models may differ. The most up-to-date manuals appear on the Watson-Marlow website:
<http://www.wmftg.com>

1.3 Three-year warranty

Watson-Marlow Limited ("Watson-Marlow") warrants, subject to the conditions and exceptions below, through either Watson-Marlow, its subsidiaries, or its authorised distributors, to repair or replace free of charge, any part of the pump drive which fails within three years of the day of manufacture of the product. Such failure must have occurred because of defect in material or workmanship and not as a result of operation of the product other than in normal operation as defined in this pump manual.

Watson-Marlow shall not be liable for any loss, damage, or expense directly or indirectly related to or arising out of the use of its products, including damage or injury caused to other products, machinery, buildings, or property, and Watson-Marlow shall not be liable for consequential damages, including, without limitation, lost profits, loss of time, inconvenience, loss of product being pumped, and loss of production. This warranty does not obligate Watson-Marlow to bear any costs of removal, installation, transportation, or other charges which may arise in connection with a warranty claim.

Conditions of and specific exceptions to the above warranty are:

Conditions

- Products must be returned by pre-arrangement, carriage-paid, to Watson-Marlow, or a Watson-Marlow approved service centre.
- All repairs or modifications must have been made by Watson-Marlow Limited, or a Watson-Marlow approved service centre or with the express permission of Watson-Marlow.
- Warranties purporting to be on behalf of Watson-Marlow made by any person, including representatives of Watson-Marlow, its subsidiaries, or its distributors, which do not accord with the terms of this warranty shall not be binding upon Watson-Marlow unless expressly approved in writing by a Director or Manager of Watson-Marlow.

Exceptions

- The warranty shall not apply to repairs or service necessitated by normal wear and tear or for lack of reasonable and proper maintenance.
- Tubing, a consumable item, is excluded.
- Products which, in the judgment of Watson-Marlow, have been abused, misused, or subjected to malicious or accidental damage or neglect are excluded.
- The 120F is excluded from all warranty when pumping above 1 bar. The 120U and the 120S are excluded from all warranty when pumping above 2 bar.
- Electrical surge as a cause of failure is excluded.
- Chemical attack is excluded
- All pumphead rollers are excluded.
- Ancillaries are excluded.

Pumpheads used with this pump drive carry their own warranty.

1.4 When you unpack your pump

Unpack all parts carefully, retaining the packaging until you are sure all components are present and in good order. Check against the components supplied list.

Packaging disposal

Dispose of packaging materials safely, and in accordance with regulations in your area. The outer carton is made of corrugated cardboard and can be recycled.

Inspection

Check that all components are present. Inspect components for damage in transit. If anything is missing or damaged, contact your distributor immediately.

Components supplied

- Dedicated 120F, 120S or 120U pump drive fitted with a 114DV pumphead, 102R pumphead, 400D1, 400DM2 or 400DM3 pumphead
- The designated external DC power supply unit for your pump with plug adaptors
- PC-readable CDROM containing these operating instructions
- Quick Start printed manual

Note: Some versions of this product will include components different from those listed above. Check against your purchase order.

Storage

This product has an extended shelf life. However, care should be taken after storage to ensure that all parts function correctly. Long-term storage is not recommended for peristaltic pump tubing. Please observe the storage recommendations and use-by dates which apply to tubing you may wish to bring into service after storage.

1.5 Information for returning pumps

If you wish to return a pump for service or other reasons, contact Watson-Marlow or your distributor, quote your pump's serial number, and ask for a returns number. Include this number when you ship the pump.

Equipment which has been contaminated with, or exposed to, body fluids, toxic chemicals or any other substance hazardous to health must be decontaminated before it is returned to Watson-Marlow or its distributor.

A certificate included at the rear of these operating instructions, or signed statement, must be attached to the outside of the shipping carton. This certificate is required even if the pump is unused. See 1.14 *Decontamination certificate*.

If the pump has been used, the fluids that have been in contact with the pump and the cleaning procedure must be specified along with a statement that the equipment has been decontaminated.

1.6 Peristaltic pumps - an overview

Peristaltic pumps are the simplest possible pump, with no valves, seals or glands to clog or corrode. The fluid contacts only the bore of a tube, eliminating the risk of the pump contaminating the fluid, or the fluid contaminating the pump. Peristaltic pumps can operate dry without risk.

How they work

A compressible tube is squeezed between a roller and a track on an arc of a circle, creating a seal at the point of contact. As the roller advances along the tube, the seal also advances. After the roller has passed, the tube returns to its original shape, creating a partial vacuum which is filled by fluid drawn from the inlet port.

Before the roller reaches the end of the track, a second roller compresses the tube at the start of the track, isolating a packet of fluid between the compression points. As the first roller leaves the track, the second continues to advance, expelling the packet of fluid through the pump's discharge port. At the same time, a new partial vacuum is created behind the second roller into which more fluid is drawn from the inlet port.

Backflow and siphoning do not occur, and the pump effectively seals the tube when it is inactive. No valves are needed.

The principle may be demonstrated by squeezing a soft tube between thumb and finger and sliding it along: fluid is expelled from one end of the tube while more is drawn in at the other.

Suitable applications

Peristaltic pumping is ideal for most fluids, including viscous, shear-sensitive, corrosive and abrasive fluids, and those containing suspended solids. They are especially useful for pumping operations where hygiene is important.

Peristaltic pumps operate on the positive displacement principle. They are particularly suitable for metering, dosing and dispensing applications. Pumps are easy to install, simple to operate and inexpensive to maintain.

1.7 Safety notes and standards

In the interests of safety, this pump and the tubing selected should only be used by competent, suitably trained personnel after they have read and understood this manual, and considered any hazard involved. If the pump is used in a manner not specified by Watson-Marlow Ltd, the protection provided by the pump may be impaired.

Any person who is involved in the installation or maintenance of this equipment should be fully competent to carry out the work. In the UK this person should also be familiar with the Health and Safety at Work Act 1974.

There are moving parts inside the pumphead. Before opening the pumphead guard or track, ensure that the following safety directions are followed:

- Ensure that the pump is isolated from the mains power.
- Ensure that there is no pressure in the pipeline.
- If a tube failure has occurred, ensure that any fluid in the pumphead has been allowed to drain to a suitable vessel, container or drain.
- Ensure that protective clothing and eye protection are worn if non-flammable hazardous fluids are pumped.
- Primary operator protection from rotating parts of the pump is provided by the pumphead safeguard. Note that safeguards differ, depending on the type of pumphead. See the *pumphead* section of this manual.

This pump must be used only for its intended purpose.

The pump must be accessible at all times to facilitate operation and maintenance. Access points must not be obstructed or blocked. Do not fit any devices to the drive unit other than those tested and approved by Watson-Marlow. Doing so could lead to injury to persons or damage to property for which no liability can be accepted.



This symbol, used on the pump and in this manual, means: Caution, refer to accompanying documents.



This symbol, used on the pump and in this manual, means: Do not allow fingers to contact moving parts.



Fundamental work with regard to transportation, installation, starting-up, maintenance and repair should be performed by qualified personnel only. The unit must be isolated from mains power while work is being carried out. The motor must be secured against accidental start-up.



This product does not comply with the ATEX directive and must not be used in explosive atmospheres.

If hazardous fluids are to be pumped, safety procedures specific to the particular fluid and application must be put in place to protect against injury to persons.

The exterior surfaces of the pump may get warm during operation. Do not take hold of the pump while it is running.

The exterior surfaces of the external DC power supply may get warm during operation. To be safe, let it cool after use before handling it.

For safety, the pump must not be run without a pumphead fitted.

Electrical safety

The power supply is Class II insulated: double insulated with no earth connection.

The pump is Class III: safety extra-low voltage (SELV).

Installation category (over-voltage category): II.

Pump standards

EC harmonised standards	Safety of machinery—electrical equipment of machines: BS EN 60204-1
	Safety requirements for electrical equipment for measurement, control and laboratory use: IEC/EN/UL 61010-1 incorporating A2 Category 2, Pollution degree 2
	Degrees of protection provided by enclosures (IP code): BS EN 60529 amendments 1 and 2
	Conducted emissions: BS EN 55011 A1 and A2 Class A, called by BS EN61000-6-4
	Radiated emissions: BS EN 55011 A1 and A2 Class A, called by BS EN61000-6-4
	Electrostatic discharge: BS EN 61000-4-2 Criteria C
	Radiated RF immunity: BS EN 61000-4-3 A1 and A2, called by BS EN 61000-6-2
	Fast transient burst: BS EN 61000-4-4 A1 and A2, Level 3 (2kV), called by BS EN 61000-6-2
	Surge immunity: BS EN 61000-4-5 A1 and A2, called by BS EN 61000-6-2
	Conducted RF immunity: BS EN 61000-4-6, called by BS EN 61000-6-2
	Pumps and pump units for liquids—common safety requirements: BS EN 809
	CAN/CSA-C22.2 No 61010-1
Other standards	Conducted emissions FCC 47CFR, Part 15.107
	Radiated emissions FCC 47CFR, Part 15

Power supply standards

Safety standards	UL 60950-1
	CSA-C22.2
	TUV EN 60950-1
EMC	EN 55022 Class B, FCC part 15/CIS PR 22 Class B
	EN 61000-3-2, 3
	EN61000-4-2, 3, 4, 5, 6, 8 and 11 Criteria A

Power supply specifications

Insulation category	Class II: double insulated, no earth
Mains voltage/frequency	90-264VAC, 47-63Hz, 1ph
Mains current	0.7A @ 100VAC; 0.4A @ 230VAC
Output voltage	24VDC
Output power	24W @ 30C; 18W @ 40C
Protection	Hiccup mode: recovers automatically after fault removed
Overload protection	110%-200% of rated output power
Working temperature	-10C to 50C, 14F to 122F
Operating humidity	20% to 90% RH, non-condensing
Over-voltage	115% to 135%

Note: Pump specifications are included in Section 2 of these instructions.

1.8 Good pump installation practice

1.8.1 General recommendations

Position

The 120 pump must be mounted in the upright position and not inverted or placed on its rear face.

A correctly engineered installation will promote long tube life. Site the pump on a flat, horizontal, rigid surface, free from excessive vibration, to ensure correct lubrication of the gearbox. Allow a flow of air around the pump to ensure that heat can be dissipated. Ensure that the temperature around the pump does not exceed 40C.

It is possible to stack only one other 120 pump on top of this pump. The case's third row of feet ensure ventilation between pumps and allow the top pump to be set back a little to give clear access to the lower pump's keypad. You can place other equipment on the pump's upper surface as long as the ambient temperature does not exceed 40C.

Emergency disconnection

The pump's external DC power supply is the disconnecting device, which must be readily identifiable and easily reached, for isolating the motor drive from the mains supply. **Note:** There may be a slight delay after isolating the pump before the pump stops.



Valves

Peristaltic pumps are self-priming and self-sealing against backflow. No valves are required in inlet or discharge lines. Valves in the process flow must be opened before the pump operates. Users are advised to fit a pressure relief device between the pump and any valve on the discharge side of the pump to protect against damage caused by accidental operation with the discharge valve closed.

Pressure advice

In most circumstances, rotor and tube life are maximised if the pump-head is run slowly, particularly when pumping at high pressure. Do not exceed the pressures shown here.

120 pump RMS pressure ratings	
120F + any pumphead	0 bar
120S+102R 120S+400DM2 120S+400DM3 120U+114DV 120U+400D1 120U+400DM2 120U+400DM3	2 bar

Do keep the pumphead track and all moving parts clean and free from contamination and debris.

Do run at slow speed when pumping viscous fluids (though see Pressure advice in 1.8.1 *General recommendations*). Flooded suction will enhance pumping performance in all cases, particularly for materials of a viscous nature.

120 pumps may be wiped with a damp cloth, but should not be hosed or immersed. The front of the pump is further protected against light spillages.

When using Marprene or Bioprene continuous tubing, do re-tension the tube after the first 30 minutes of running.

Tube selection: The chemical compatibility lists published in Watson-Marlow publications are guides. If in doubt about the compatibility of a tube material and the duty fluid, request a Watson-Marlow tube sample card for immersion trials.

1.8.2 Do's and do not's

Do not build a pump into a tight location without adequate airflow around the pump.

Do not strap together the control and external DC power supply cables.

Do keep delivery and suction tubes as short and direct as possible - though ideally not shorter than 1m - and follow the straightest route. Use bends of large radius: at least four times the tubing diameter. Ensure that connecting pipework and fittings are suitably rated to handle the predicted pipeline pressure. Avoid pipe reducers and lengths of smaller bore tubing than the pumphead section, particularly in pipelines on the suction side. Any valves in the pipeline (not usually needed) must not restrict the flow. Any valves in the flow line must be open when the pump is running.

Do use suction and delivery pipes equal to or larger than the bore of the tube in the pumphead. When pumping viscous fluids use pipe runs with a bore several times larger than the pump tube.

Do site the pump at or just below the level of the fluid to be pumped if possible. This will ensure flooded suction and maximum pumping efficiency.

1.9 Power supply

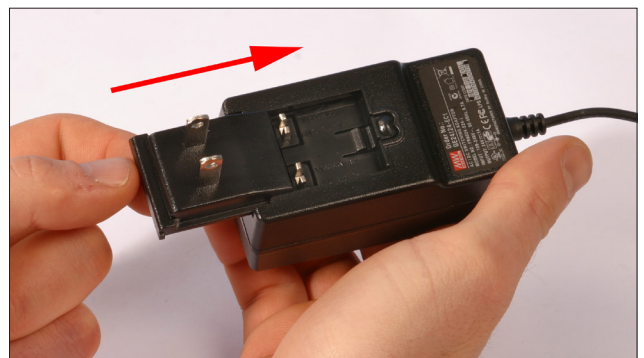
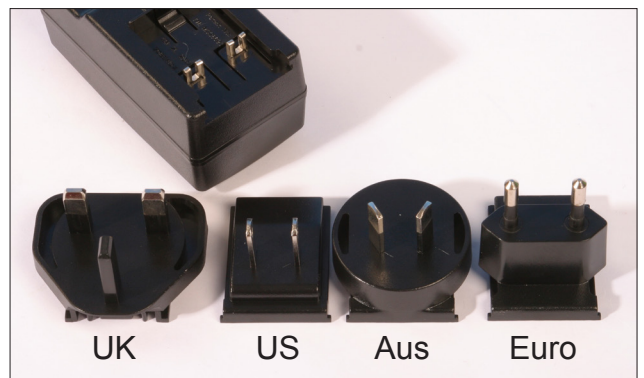
The 120 pump is suitable for single-phase mains electricity supplies only via the double-insulated (Class II) 90-264VAC-to-24VDC mains adaptor. Use only the approved 24VDC Meanwell type GE24I24-P1JK DC adaptor or the Powersolve ESA24-24 DC adaptor supplied with the pump.

A well regulated electrical mains supply is required along with cable connections conforming to the best practice of noise immunity. It is not recommended to site these drives alongside “dirty” electrical mains supplies such as 3-phase contactors and inductive heaters without special attention being paid to unacceptable mains-borne noise.

To prepare your power supply

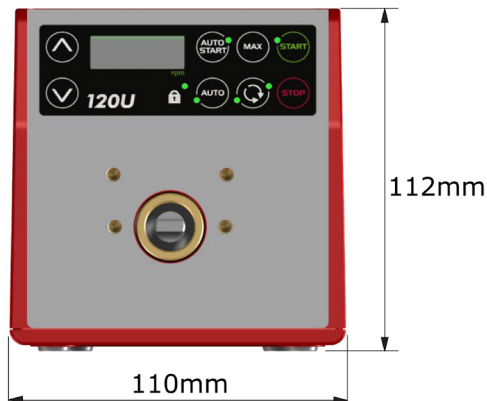
- Select the mains input adapter appropriate to your region—UK, US, Australia or Europe—and slide it into position on the rear of the unit. Ensure it clicks into place.

Stop/start power cycles: Do not power up/power down for more than 100 starts per hour. A minimum interval of 3 seconds is required between power cycles.



We recommend using commercially available supply voltage surge suppression where there is excessive electrical noise.

1.10 Dimensions



Note: A 120U pump drive is shown here. All drives have the same dimensions and weight (apart from drive shaft dimensions).

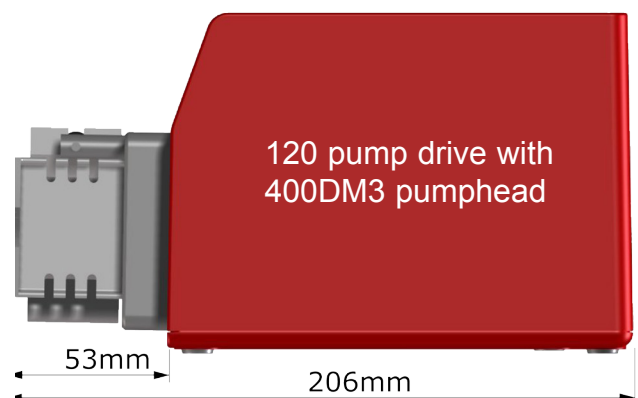
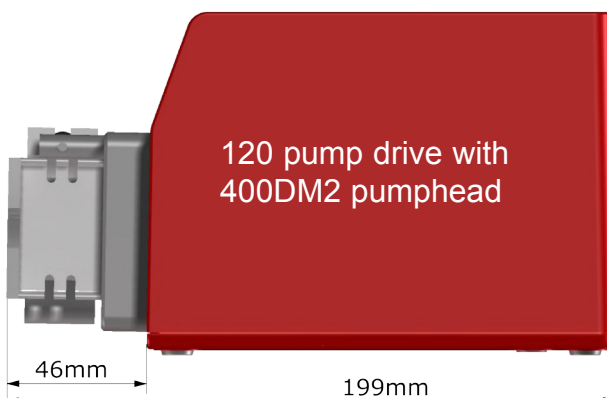
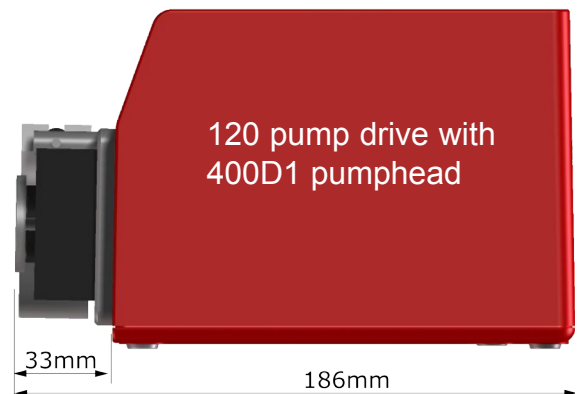
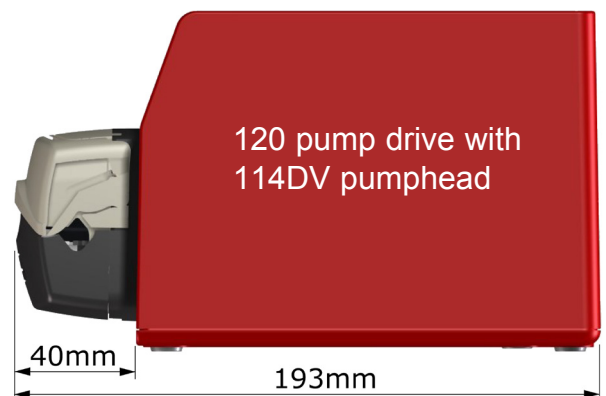
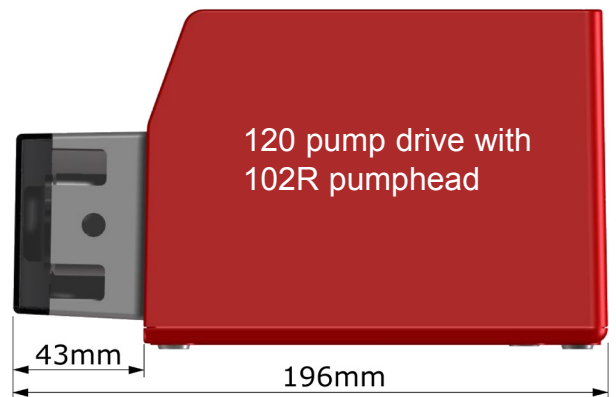
Unit weights

Drive only	+ 114DV	+ 102R	+ 400D1	+ 400DM2	+ 400DM3
1.4kg	1.5kg	1.55kg	1.65kg	1.7kg	1.7kg

IP (ingress protection) definition

This pump's ingress protection is rated IP31.

1st Digit: 3	2nd Digit: 1
Protected against ingress of solid objects with a diameter of more than 2.5mm. Tools, wires etc with a thickness of more than 2.5mm are prevented from approach	Protection against dripping water falling vertically. No harmful effect must be produced



1.11 Start-up check list

Note: See also section 2 (120F, 120S or 120U drives) and section 3 (102R, 114DV or 400 series pumpheads) of these instructions.

- Ensure that proper connections are achieved between the pump tube and suction and discharge piping.
- Ensure proper connection has been made to the external DC power supply unit, and to a suitable power supply.
- Ensure that the recommendations in the section 1.8 *Good pump installation practice* are followed.

1.12 Drive maintenance

There are no user-serviceable parts inside the pump. The unit should be returned to Watson-Marlow or its appointed agents or distributors for service.

1.13 Drive spares

Dedicated external DC power supply unit and plug adaptors: MN2634B

Foot: FB0012

1.14 Decontamination certificate

In compliance with the *UK Health and Safety at Work Act* and the *Control of Substances Hazardous to Health Regulations*, you are required to declare the substances which have been in contact with product(s) you return to Watson-Marlow or its subsidiaries or distributors. Failure to do so will

cause delays. Please ensure that you fax us this form and receive an RGA (Returned Goods Authorisation) before you despatch the product(s). A copy of this form must be attached to the outside of the packaging containing the product(s). Please complete a separate decontamination certificate for each product.

You are responsible for cleaning and decontaminating the product(s) before return.

Your name		Company	
Address			
Postcode/zip		Country	
Telephone		Fax	
Product type		Serial number	
To speed the repair, please describe all known faults			
The product has ...	<input type="checkbox"/> Been used <input type="checkbox"/> Not been used		
	<i>If the product has been used, please complete all the following sections. If the product has not been used, please just sign this form.</i>		
Names of chemicals handled with product(s)			
Precautions to be taken in handling these chemicals			
Action to be taken in the event of human contact			
	<i>I understand that the personal data collected will be kept confidentially in accordance with the UK Data Protection Act 1998.</i>		
Signature		RGA number	
		Your position	
		Date	
<i>Please print out, sign and fax to Watson-Marlow Pumps at +44 1326 376009.</i>			

Watson-Marlow 120F cased pumps: Section 2 of 3: Operating manual



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2.1 Pump specifications

A nameplate is fixed to the rear of the pump. It contains manufacturer and contact details, product reference number, serial number and model details.

120F

This pump is started and stopped from the keypad.

Pump specifications

Control range (turndown ratio)	Fixed speed. With 102R: 10 rpm; 17 rpm; 31 rpm With 114DV: 10 rpm; 17 rpm; 31 rpm; 52 rpm; 220 rpm
Power supply DC input	24V @ 1A
Enclosure rating	IP31 to BS EN 60529. Equivalent to NEMA 2, suitable for indoor use. Protected against dripping water and falling dirt. May be wiped with a damp cloth, but should not be immersed
Pumphead options	114DV and 102R
Tubing options	Pumpsil silicone tubing only
Operating temperature range	5C to 40C, 41F to 104F
Storage temperature range	-25C to 65C, -13F to 149F
Maximum altitude	2,000m, 6,560ft
Humidity (non-condensing)	80% up to 31C, 88F, decreasing linearly to 50% at 40C, 104F
Weight	See <i>Section 1, General information</i>
Noise	<60dB(A)

2.2 Good pump installation practice

The 120 pump must be mounted in the upright position and not inverted or placed on its rear face.

Two models are available, fitted with either a 114DV pumphead or a 102R pumphead, **in either case pumping with Pumpsil silicone tubing only**. The 120F is designed for fluid transfer only. It cannot be run at pressure.

2.3 Switching the pump on

The pump is powered by a dedicated 24V external DC power supply unit which is supplied with the pump.

- Plug the power supply’s output connector into the power socket on the rear of the pump.
- Plug the power supply unit into a mains power outlet and switch on.
- Load the pumphead with tube: see Section 3 of these instructions.

The pump is now ready to operate according to the default settings.



120F Start-up defaults	
Speed	Fixed: see keypad
Direction	Fixed: clockwise
Beeper	Fixed: on
Auto-start	Fixed: on *
Pump status	Stopped

* If the pump is isolated from mains power while it is running, it will start when power is re-connected: it is not necessary to press **START**.

2.4 Operation

2.4.1 Start and stop

To start the pump, press the green **START** key on the keypad. The pump rotates clockwise at its fixed speed, a beep sounds and an LED beside the **START** key illuminates.

To stop the pump, press the red **STOP** key on the keypad. The pump stops, a beep sounds and the LED beside the **START** key goes out.



2.5 Performance data

This pump is available in five standard versions, each offering a fixed speed. For performance information, see Section 3 (102R or 114DV pumpheads) of these instructions.

Fixed speeds available with pumphead options		
	102R	114DV
10 rpm	●	●
17 rpm	●	●
31 rpm	●	●
52 rpm		●
220 rpm		●

2.6 Error codes

The LED beside the **START** key flashes to indicate a fault. Fast flashing— $\frac{1}{4}$ second on, $\frac{1}{4}$ second off—indicates an error which may be resolved by cycling the power; if the fault is not resolved, contact your local service centre. Slow flashing— $\frac{1}{2}$ second on, $\frac{1}{2}$ second off—indicates a fault which requires the pump to be returned to your local service centre.

2.7 Troubleshooting

If the pump fails to operate, make the following checks:

- Check that the dedicated external DC power supply unit is plugged into a working mains power source which is switched on. Check that the power supply unit's LED is illuminated (if fitted).
- Check that the dedicated external DC power supply unit's output connector is plugged into the pump.

If the pump runs but there is little or no flow, make the following checks:

- Check that tubing is installed in the pumphead; check that it is Pumpsil—other tubing materials are not suitable for use in a 120F pump; check that the tubing is the correct wall thickness: 1.6mm.
- Check that the tube is not split or burst.
- Check for any kinks or blockages in the lines.
- Check that any valves in the lines are open.
- Check that the rotor is in the pumphead, that it rotates and that the rollers are in good condition.
- Check that fluid is supplied to the pump.

Watson-Marlow 120 cased pumps
Section 3 of 3: 114DV pumpheads



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3.1 Pumphead specifications

The 114DV pumphead has four rollers and accepts 1.6mm wall thickness tubing only. New tubing can be easily loaded into the flip top design. The top closes with a “clamp and stretch” action to locate the tube in the correct position and with the correct tension.



This symbol, used on the pump and in this manual, means: Caution, refer to accompanying documents.



This symbol, used on the pump and in this manual, means: Do not allow fingers to contact moving parts.

3.2 114DV safety information

There are moving parts inside the pumphead. Before opening the pumphead track, ensure that the following safety directions are followed.

- Ensure that the pump is isolated from the mains power.
- Ensure that there is no pressure in the pipeline.
- If a tube failure has occurred, ensure that any fluid in the pumphead has been allowed to drain to a suitable vessel, container or drain.
- Protective clothing and eye protection must be worn if hazardous fluids are pumped.

3.3 114DV pumping conditions: pressure and viscosity

- All pressure values in this operating instruction, from which performance life figures have been calculated, relate to root mean square (RMS) pressure, giving a more relevant pressure value than figures quoted in terms of peak pressure. The RMS pressure is similar to the value you would read on a damped analogue gauge.
- Ensure that there is always a minimum of one metre of flexible tubing connected to the discharge side of the pumphead. This helps to minimise any impulse losses and pulsation in the pipeline. This is especially important with viscous fluids and rigid pipework.

3.4 114DV pumphead installation


A correctly engineered installation will promote the best possible tube life, so please ensure that the following guidelines are followed:

- Avoid tight pipeline bends, pipe reducers and excessive lengths of smaller bore tubing than that in the pumphead, particularly in pipelines on the suction side.
- Ensure that connecting pipework and fittings are suitably rated to handle the predicted pipeline pressure.
- If rigid pipework comes in close proximity to the pumphead, a drop-out section of pipework will simplify tube replacement.

3.5 Tube holder positioning

The pumphead can be adjusted to accommodate 1.6mm wall tubing in sizes from 0.5mm bore to 4.8mm bore.

Tube holder position

Tube bore size	0.5mm	0.8mm	1.6mm	2.4mm	3.2mm	4.0mm	4.8mm
Inner 	✓	✓	✓	✓	✓	✗	✗
Outer 	✗	✗	✗	✓	✓	✓	✓

With the smaller bore tubes of 0.5mm, 0.8mm and 1.6mm the inner position must be used to prevent the risk of tube slipping through the clamps and wandering across the rollers causing premature tube rupture.

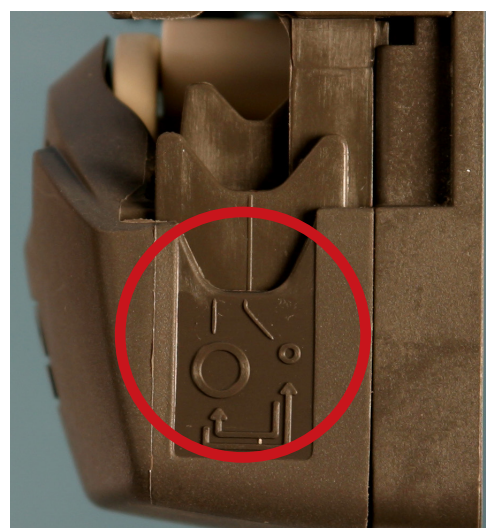
With the larger bore tubes of 4.0mm and 4.8mm the outer position must be used to prevent the flow rate being excessively reduced.

For tubing bores of 2.4mm and 3.2mm either setting may be used, as appropriate for the application. The inner setting will clamp the tube harder, reducing tube slip but has the potential to marginally reduce flow rate. The outer setting will optimise flow rate but the risk of tube slip is increased.

The tube holder is factory pre-set to the outer position.



Outer position, for large tubing



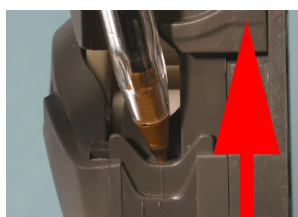
Inner position, for small tubing

3.5.1 Tube holder repositioning

○ → ● To change from the large tube to the small tube setting

Switch off the pump before changing the tube holder position. Use a pointed device such as a ball-point pen to reposition the lower tube holders **on both sides** of the pumphead.

- Lift the flip top until fully open.
- Place the pointed device pointing down into the small depression pictured here.
- Press down and slightly away from the front of the pumphead, as shown in the first picture above.
- Maintain the angled downward pressure and push away from the front of the pumphead. The jaw clicks into a new position.
- Release the pressure. The jaw rises into its correct alignment. If it does not rise, repeat the procedure, being sure to maintain downward pressure until release.
- Adjust the tube holder on the other side of the pumphead in the same way.



● → ○ To change from the small tube to the large tube setting

Carry out the procedure described above, but pushing towards the front of the pumphead.

Note: The pictures on the previous page show the tube holders' correct positions for small and large tubing. If a tube holder is not vertical relative to the body of the pumphead, it is wrongly positioned. Follow the instructions above to reposition it.

3.6 Tube loading and removal

Check that the tube holders on both sides of the pumphead are correctly set for the size of tube you are using.

- Lift the flip top until fully open.
- Select enough tube length for the curve of the pump track. Place the tube between the rotor rollers and the track, pressed against the pumphead inner wall. The tube must not be twisted or stretched against the rollers.
- Lower the flip top until it clicks into its fully closed position. The track closes automatically and the tube is stretched correctly as it does so.
- To remove the tube, reverse the sequence.

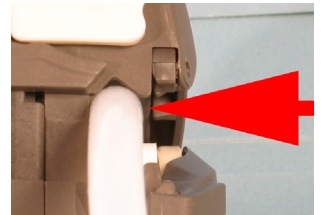
3.7 114DV pumphead spares

013.6000.00A

114DV pumphead with tube holder pre-set into larger bore setting



Always isolate the pump from the mains power supply before opening the guard or performing any positioning, removal or maintenance activity.



3.8 114DV

Performance data

Flow rates are normalised test values obtained using new tubing with the pumphead rotating clockwise pumping water at 20C with negligible inlet and discharge pressure. Actual flow rate achieved may vary because of changes in temperature, viscosity, inlet and discharge pressures, system configuration and tubing performance against time. Flow rates may also vary due to normal manufacturing tolerances of the tubing. These tolerances will make flow rate variance more pronounced at smaller bore sizes.

For precise and repeatable performance it is important to determine flow rates under operating conditions for each new piece of tubing.

Note: Flow rates quoted have been rounded for simplicity, but are accurate to within 5%, well within the normal tubing tolerance variation of flow rate. They should therefore be taken as a guide. Real flow rates in any application must be determined empirically.

120F: All tubing materials (ml/min)

Fixed speed	0.5 mm	0.8 mm	1.6 mm	2.4 mm	3.2 mm	4.0 mm	4.8 mm
10 rpm	0.2	0.4	1.4	2.9	4.7	6.7	8.5
17 rpm	0.3	0.7	2.4	4.9	8	11	14
31 rpm	0.6	1.2	4.3	9.0	15	21	26
52 rpm	1.0	2.1	7.3	15	25	35	44
220 rpm	4.4	8.8	31	64	100	150	190

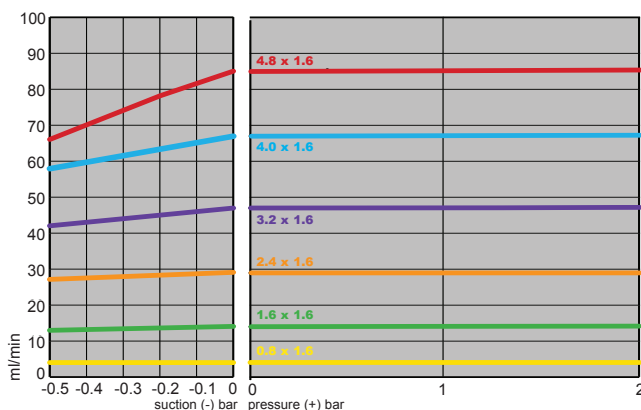
120U: All tubing materials (ml/min)

Speed	0.5mm	0.8mm	1.6mm	2.4mm	3.2mm	4.0mm	4.8mm
0.1-200 rpm	0.002-4	0.004-8	0.01-28	0.03-58	0.05-94	0.07-130	0.09-170

120S: All tubing materials (ml/min)

Speed	0.5mm	0.8mm	1.6mm	2.4mm	3.2mm	4.0mm	4.8mm
1-200 rpm	0.02-4	0.04-8	0.14-28	0.29-58	0.47-94	0.67-130	0.85-170

Pressure and flow performance curve



Marprene tubing, 1.6mm wall, 100 rpm, CCW rotation. **Note:** The 120S and the 120U must be run counter-clockwise to achieve pressures up to 2 bar. The 120F is a transfer-only, 0 bar pump.

3.9 114DV continuous tubing product codes

1.6mm wall thickness tubing for the 114DV pumphead

mm	#	Marprene	Bioprene	Pumpsil
0.5	112	902.0005.016	933.0005.016	913.A005.016
0.8	13	902.0008.016	933.0008.016	913.A008.016
1.6	14	902.0016.016	933.0016.016	913.A016.016
2.4		902.0024.016	933.0024.016	913.A024.016
3.2	16	902.0032.016	933.0032.016	913.A032.016
4.0		902.0040.016	933.0040.016	913.A040.016
4.8	25	902.0048.016	933.0048.016	913.A048.016
mm	#	STA-PURE PCS	STA-PURE PFL	
1.6	14	960.0016.016	965.0016.016	
3.2	16	960.0032.016	965.0032.016	
4.8	25	960.0048.016	965.0048.016	

3.10 Trademarks

Bioprene, Marprene, Pumpsil and **Watson-Marlow** are trademarks of Watson-Marlow Limited.

GORE STA-PURE PCS and **GORE STA-PURE PFL** are trademarks of W.L.Gore and Associates.

3.12 Publication history

m-114pumphead for 120-gb-03:
Watson-Marlow 114 pumphead.
First published 07 10. Revised 08 15.

3.11 Do not use pumps in patient-connected applications

Warning These products are not designed for use in, and should not be used for patient-connected applications.