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1 Declaration of conformity




EC/EU Declaration of Conformity (English translation)

for the purposes of Directive 2006/42/EC Annex II 1.A

1. Manufacturer:
Watson Marlow GmbH, Steinbeisstr. 3, 74360 Ilsfeld (Germany),
Phone: +49(0)70629560-0
2. Name and address of the authorised documentation officer:
Watson Marlow GmbH, Steinbeisstr. 3, 74360 Ilsfeld (Germany)
3. Product : **MasoSine Pump**
Type designation : **Certa, SPS, MR, EcoSine**
4. The above-mentioned manufacturer declares on his own responsibility that the product / machine conforms to all regulations of this EC directive:
2006/42/EG Directive 2006/42/EC of the European Parliament and of the Council of 17 May 2006 on machinery and amending Directive 95/16/EC (recast) (1) Official Journal of the EU: L 157/24 of 09.06.2006
The above-mentioned manufacturer further declares that the product / machine is in conformity with the following additional EC/EU directives or relevant regulations:
2014/30/EU Directive 2014/30/EU of the European Parliament and of the Council of 26 February 2014 on the harmonisation of the laws of the Member States relating to electromagnetic compatibility (recast), Official Journal of the EU: L 96/79 of 29.03.2014
Directive **2014/35/EU** was complied with in accordance with Annex I No. 1.5.1 MRL 2006/42/EC with regard to its protection objectives.
According to Directive **2014/68/EU, Artikel 4.3** the above mentioned manufacturer certifies in "accordance with the applicable good engineering practice" that the design and manufacture ensures that the pump can be used safely according to the operating data on the nameplate and in the instruction manual.
5. The following harmonised standards - or parts thereof - have been applied:
EN ISO 12100: 2011-03 Safety of machinery - General principles for design - Risk assessment and risk reduction
EN ISO 13857: 2008 Safety distances against reaching of hazardous areas
EN 809: 1998+A1:2009 + AC:2010 Pumps and pump units for liquids - General safety requirements
The following other technical standards/specifications - or parts thereof - were applied:
DIN EN 10357:2014-03 Longitudinally welded stainless steel tubes for the food and chemical industry
DIN 11851 Dairy pipe fittings
DIN 11864 Aseptic tube shipments

Ilsfeld, 01.01.2020
Ort, Datum


Ewald Warmuth (Managing Director)

Rev. 00 / 01.01.2020

2 Warranty

Watson-Marlow GmbH MasoSine Division ("MasoSine") warrants this product to be free from defects in materials and workmanship for a period of two (2) years from the date of shipment. This warranty extends only to the original buyer. Products manufactured by others but furnished by seller are exempted from this warranty and are limited to original manufacturer's warranty.

This warranty shall not affect the warranty of the gear, motor or any other component which is not manufactured by MasoSine.

MasoSine will not be liable for any loss, damage, or expense directly or indirectly related to or arising out of the use of its products, including damage or injury caused to other products, machinery, buildings, or property. MasoSine will not be liable for consequential damages, including, without limitation, lost profits, loss of time, inconvenience, loss of product pumped, and loss of production. This warranty does not obligate MasoSine to bear any costs of removal, installation, transportation, or other charges which may arise in connection with a warranty claim.

Specific exceptions to the above warranty are:

Exceptions

Warranty and liability claims for personal and material damage are excluded if they are attributable to one or several of the following causes:

- Normal wear and tear of the product
- Accident, misuse, or improper installation, operation, or maintenance of the product
- Deterioration of the products, in whole or in part, which is incidental to the transit of the product
- Use of the machine not as intended
- Operating the machine with defective safety devices or safety and protective devices not correctly attached or not functioning
- Non-compliance with the operating instructions regarding transport, storage, installation, start-up, operation, maintenance and setting of the machine.
- Unauthorised constructional changes to the machine
- Alterations or repairs performed by buyer without the written consent of MasoSine
- Catastrophe due to the effect of foreign bodies and acts of God
- Abnormal conditions such as, without limitation, corrosive attack or excessive dirt in the system, or electrical supply failure
- Wilful default or negligence by the buyer, its employees, agents consultants, or subcontractors

MasoSine grants no implicit warranties on the suitability of the products described for a certain application. MasoSine accepts no liability for errors contained in this documentation or consequential damage occurring due to the design, performance and the use of this documentation.

MasoSine's "General sales and delivery conditions" contain full details. These are available to the purchaser at the latest when the purchase contract is finalised.

Subject to the warranty provisions in this section, MasoSine warrants that if the buyer returns the product within the twenty-four month warranty period and on MasoSine's examination such product proves defective as to material or workmanship, MasoSine shall make good the defect without charge by, at MasoSine's option:

- repairing the defective product;
- replacing defective components of the defective product; or
- replacing the defective product in its entirety

In no event:

- i. shall the cost of the customer's exclusive remedy exceed the purchase price of the product;
- ii. shall MasoSine be liable for any special, indirect, incidental, consequential, or exemplary damages, however arising, even if MasoSine has been advised of the possibility of such damages.

MasoSine shall not be liable for any loss, damage, or expense directly or indirectly related to or arising out of the use of its products, including damage or injury caused to other products, machinery, buildings, or property. MasoSine shall not be liable for consequential damages, including, without limitation, lost profits, loss of time, inconvenience, loss of product being pumped, and loss of production.

This warranty does not obligate MasoSine to bear any costs of removal, installation, transportation, or other charges which may arise in connection with a warranty claim.

MasoSine shall not be responsible for shipping damage of returned items.

Notwithstanding any other terms of this section, MasoSine does not limit or exclude its liability for fraud or fraudulent misrepresentation or for death or personal injury resulting from its negligence or the negligence of its employees, agents or subcontractors.

3 Intended use

The intended use of this product is listed in the order confirmation. The product should not be put to a different use or a use going beyond the use described.

Consult MasoSine if you wish to change the product, its pressure, speed or operating temperature.

4 How to handle stainless steel and other materials

Stainless steel corrosion

Corrosion such as rust might be caused by chemical attack. Use only cleaning liquids which are suitable for use with stainless steel. Take care when deciding on the concentration, temperature and exposure time of the chemicals, to avoid chemical attack.

Non-galling material

A276/CF10SMnN or A494/CY5SnBiM (UNS# N26055) are the two optional rotor materials for MasoSine Certa Plus series pumps. This non-galling alloy is a nickel based, corrosion resistant material which was developed for use in positive displacement pumps. It is listed in the 3-A Standards and is thereby accepted for use with product exposed surfaces. Do not use in combination with highly concentrated nitric acid, for example, during passivation of new stainless steel piping systems. In this case remove the rotor and the gate during the passivation process to avoid damage or chemical attack. When removing the rotor, a double mechanical seal or a quench with a lip seal is needed, and you should close the connections for the flushing fluid with plugs to keep the liquid in the pump during the passivation process. Do not use a concentration of more than 3% of nitric acid for the CIP cleaning fluid.

Handling of elastomers and plastic parts after the passivation process

Check elastomeric and plastic parts after passivation for chemical attack and replace them if necessary.

5 Information for returning pumps

In compliance with the regulations in your area concerning the control of substances hazardous to health, you are required to declare the substances which have been in contact with product(s) you return to MasoSine or its distributors. Failure to do so will cause delays. Please ensure that you email us this information and receive a RGA (Returned Goods Authorisation) before you despatch the product(s). A copy of the RGA form must be attached to the outside of the packaging containing the product(s).

Please complete a separate decontamination certificate for each product and attach it to the outside of the packaging containing the product(s). A copy of the appropriate decontamination certificate can be downloaded from the Watson-Marlow Limited website at www.wmftg.com.

You are responsible for cleaning and decontaminating the product(s) before return.

6 Environment and disposal of waste



Always observe the local rules and regulations with respect to safe disposal of waste.

Enquire within your local government about the possibilities for reuse or environment-friendly processing of materials, (contaminated) lubricant and oil. Dispose of materials safely, and in accordance with regulations in your area.

- Stainless steel parts should be recycled where possible
- Plastic should be recycled where possible
- Oil, grease and lubricants should be washed out and disposed of properly according to local regulations
- Elastomers should be recycled where possible

7 When you unpack your pump

Unpack all parts carefully, retaining the packaging until you are sure all components are present and in good order. Check against the components supplied list, below.

Packaging disposal

Dispose of packaging materials safely, and in accordance with regulations in your area. The outer carton is made of corrugated cardboard and can be recycled.

Inspection

Check that all components are present. Inspect components for damage in transit. If anything is missing or damaged, contact your distributor immediately.

Components supplied

- MasoSine Certa Plus series sinusoidal pump, bare shaft
- The technical datasheet identifying, describing and defining the pump
- Operating instructions
- Blocking tool and socket adapter

Optional items

- Coupling
- Coupling guard
- Drive
- Foot plate

Optional special design

- Flush systems
- Guard master
- Jacketing for heating and cooling

Storage

This product has an extended shelf life. However, plastic parts and elastomeric parts should be stored in a cool, dry environment. Care should be taken after storage to ensure that all parts function correctly.



8 Sinusoidal pumps - an overview

The functioning principle of MasoSine pumps is ingeniously simple.

The pump consists of modular components.

The **sinusoidal rotor** creates a **chamber** within the **pump body** four times per revolution, in which the pumped fluid is displaced. As a filled chamber rotates, it contracts, closes and discharges its contents. At the same time, the opposite chamber opens by the same fraction of a millimetre to draw in more fluid. The result is a pump free of pulsation.

The **gate** works as a seal between the pressure side and the suction side of the pump. It prevents an equalisation of the pressure created by the rotor, stopping it escaping to the suction side.

9 Safety notes

Knowledge of these safety instructions and of the safety regulations in your area is a requirement for safe handling and trouble-free operation of this machine.

These operating instructions contain the most important instructions to operate the machine safely. These operating instructions, especially the safety instructions, must be observed by all persons who work on the machine. In addition, the rules and regulations for accident prevention applicable at the place of use must be obeyed.

The following safety instructions must be observed absolutely. They are an essential and indispensable part of the user documentation. Non-compliance can result in failure of warranty claims.

It is recommended in the interests of all involved to enter all installation measures, maintenance, fault and repair cases, training courses, instructions and special occurrences in a logbook assigned to the machine.



This symbol highlights a safety instruction which must be followed to avoid danger to people or to the pump.



This symbol means: Beware of high voltage.



This symbol means: Caution, hot surface.



Caution: The pump contains rotating parts. The user must take care not to trap fingers, loose clothing, etc. inside the pump.

9.1 Obligation of the operating organisation

The operating organisation must ensure that people who work on the machine are familiar with and comply with the regulations concerning working safety and accident prevention.

9.2 Organisational measures

The personal protective equipment required must be provided by the operating organisation. Safety devices must be checked regularly.

9.3 Obligation of the operators

People who work on the machine must observe the relevant safety regulations concerning working safety and accident prevention before starting work; must read the safety chapter and the warning notes in these operating instructions.

9.4 Personnel training

Only trained people may work on the machine. Their responsibilities must be defined clearly for assembly, start-up, operation, setting, maintenance and repairing.

9.5 Safety measures

The operating instructions must be kept with the machine. General and local regulations for accident prevention and environmental protection, and the operating instructions, must be observed. Safety and danger warnings on the machine must be legible.

9.6 Dangers when handling the machine

The MasoSine pump is built according to state-of-the-art principles and the recognised safety engineering rules. Nevertheless, danger to life and limb of the user or third persons, or impairments to the machine or to other assets, can arise in its use.

The machine must be used only:

- for its intended use
- if it is in a safe engineering condition.

Faults which may compromise safety must be rectified immediately.

9.7 Safety measures in normal operation

Operate the machine only if all protective devices are functioning. Before switching the machine on make sure that no one can be endangered when the machine starts. At least once per shift inspect the machine for damage and for proper functioning of the safety devices.

9.8 Protective devices

All protective devices must be attached correctly and functioning before every start-up. Protective devices may be removed only after the machine has stopped and protection measures against restarting the machine have been taken.

After spare parts have been fitted, protective devices must be attached according to the operating organisation's regulations.

If contact with hot or cold machine parts could be dangerous, protection must be provided for the pump user.

9.9 Dangers due to hazardous pumped material

If hazardous material is to be pumped, the appropriate regulations must be observed.

9.10 Dangers due to electrical energy

Work on the electrical supply must be performed only by an electrician.



Check the electrical equipment of the machine regularly. Rectify loose connections and scorched cables immediately.

Keep the control cabinet locked closed or secured with a tool. Access is allowed only to authorised personnel.

If work on parts conducting voltage must be done, call in a second person to switch off the mains power if necessary.

Electrical connection of the pump must be made according to local regulations, by skilled personnel only.

9.11 Dangers due to hydraulic energy

Only personnel with special knowledge and experience in hydraulics may work on hydraulic devices.

Relieve the pressure in the system sections and pressure lines to be opened before starting repair work.

Replace hydraulic hose lines at appropriate intervals, even if no safety-relevant defects are detectable.

9.12 Special danger points



The pump contains a rotating rotor, which can crush or sever fingers and hands. The pump must be guarded so that it is not possible for people to hold the pump by its inlet or delivery ports with the rotor running. When the rotor is stationary, the drive must be secured against unintentional start-up. Increased danger exists if pipes are dismantled or the pump is open.



9.13 Constructional changes to the machine

Make no changes, attachments or conversions to the machine without the manufacturer's approval. All conversion measures require the written confirmation of Watson-Marlow GmbH MasoSine Division.

Replace machine parts which are not in perfect condition immediately. Use only original spare and wearing parts. Parts that are not obtained from MasoSine are not guaranteed to be designed and manufactured in compliance with load and safety requirements.

The warranty is invalid if genuine spare parts from MasoSine are not used.

9.14 Noise

The continuous sound pressure level proceeding from the machine should not exceed 70 dB(A). Higher sound pressure levels that can cause deafness can arise, depending upon local conditions. If this occurs, protect the operating personnel with appropriate protective equipment / protective measures.

9.15 Limit values for the pump

The pump's maximum speed, maximum pressure and maximum temperature are included in the technical data sheet supplied with each pump. These limit values must not be exceeded in any circumstances. This applies in particular when using a frequency converter.

If pump is supplied without a drive, the following values apply:

| | P100 | P200 | P250 | P300 | P400 |
|----------------------|------------------|------------------|------------------|------------------|------------------|
| Maximum pressure* | 6 bar/ 87 psi | 6 bar/ 87 psi | 6 bar/ 87 psi | 6 bar/ 87 psi | 6 bar/ 87 psi |
| Maximum speed* | 1000rpm | 1000rpm | 800rpm | 600rpm | 600rpm |
| Maximum temperature* | 100C/ 212F | 100C/ 212F | 100C/ 212F | 100C/ 212F | 100C/ 212F |
| Minimum temperature* | -20C/-4F | -20C/-4F | -20C/-4F | -20C/-4F | -20C/-4F |

* These limits may vary, depending on the drive, the application and the rating of the pump. (See your purchase order confirmation, or contact MasoSine and quote your pump's serial number.) On customer request, higher pressures and temperatures are possible.

9.16 Maintenance and repair

Maintenance and repair work on the pump should only be carried out by trained service personnel, who should have read and understood this manual prior to installing, operating or servicing this equipment.

Inform operating personnel before starting maintenance and repair work. Protect all plant parts and operating media connected before and after the machine, such as compressed air and hydraulics, against unintentional start-up. In all maintenance, inspection and repair work, switch the machine off and secure the main switch against unintentional start-up.

Secure larger assemblies carefully to lifting gear. Check loosened screw connections for firm seating. Use only original spare parts.



After maintenance work is finished, check the safety devices are functioning.

Bearings maintenance

Note: Remove the bearing housing only to replace or adjust the shim ring. Do not attempt to dismantle the power end of the pump or replace the bearings. Pumps needing repair, servicing, new bearings or other work on the power end must be returned to MasoSine for attention. Special training is available. Please contact MasoSine for further information.

Certa Plus P100/P200/P250/P300/P400 bearing replacement intervals:

The table below shows the recommended intervals in hours, for renewing the bearings subject to the maximum speed and pressure, as listed in the table See Limit values for the pump above

| Certa Plus pump model | Bearings maintenance interval |
|-----------------------|-------------------------------|
| P100 | 10,000 hrs |
| P200 | 10,000 hrs |
| P250 | 10,000 hrs |
| P300 | 10,000 hrs |
| P400 | 10,000 hrs |

Maintenance intervals and actions

| Interval | Sub-assembly (if present) | Skill level | Action |
|--|---------------------------------------|--------------------|---|
| According to manufacturer's specifications | Coupling | Operator | Check coupling for wear |
| Weekly | Bearing frame | Operator Expert | Check oil level Check for strange sounds Refill/change lubricant oil if necessary |
| | Mechanical seal | Operator Expert | Check for leaks In case of leakage: - Determine the degree of leakage - Consult Watson-Marlow MasoSine - Replace the wearing parts |
| | Elastomeric seals (e.g. pump housing) | Operator Expert | Check for leaks In case of leakage: - Determine the degree of leakage - Consult Watson-Marlow MasoSine - Replace the O-Rings |
| | Heating | Expert | Check the electrical connection Check the function |
| | Motor | Expert | Check for wear Check for leakage Check for strange sounds |
| Every 6 months or 500 cleaning cycles | Mechanical seal and Elastomers | Expert | Check for leakage Check for chemical attack Check for wear Check elastomer parts for elasticity and changes in characteristics Replace if necessary |
| Annually | Bearing frame | Expert | Change lubricant oil |
| For continuous operating: see 'Bearings maintenance' | Bearing frame | Expert | Change bearings Contact Watson-Marlow MasoSine for assistance |

Points to observe during maintenance:

- Clean all accessible seal grooves before assembling
- All accessible surfaces, threads and dismantled components shall be cleaned with a suitable cleaning agent
- Clean the thread in the shaft and on the locking nut before installing the lock nut again, to prevent the build-up of microorganisms in the area of the thread (for example, use a small brush and / or compressed air or pressurised water / cleaning fluid for the blind hole)
- Check elastomer parts for elasticity and changes in characteristics (e.g. stickiness, roughness, discolouring, substantial deformation)
- To assemble elastomer parts in food and beverage applications, use only NSF H1 listed lubricants that are compatible with the elastomer material. Use as little lubricant as possible.

9.17 Cleaning the pump

Handle substances and materials used correctly, especially when working on lubricating systems and when cleaning with solvents. For information on cleaning the parts in contact with the pumped fluid, see See Cleaning and sterilisation on page 22.

9.18 Faults

If an operating fault occurs, switch off the machine and secure it against unintentional start-up.

10 Pump specifications

Your pump carries a name plate on the bearing housing. It includes a serial number, which identifies the features of the product. The serial number also appears on the technical datasheet.

An example name plate is shown below.

(the abbreviations on the label are as follows: Pm=maximum pressure, max.=maximum speed, s/n=serial number)

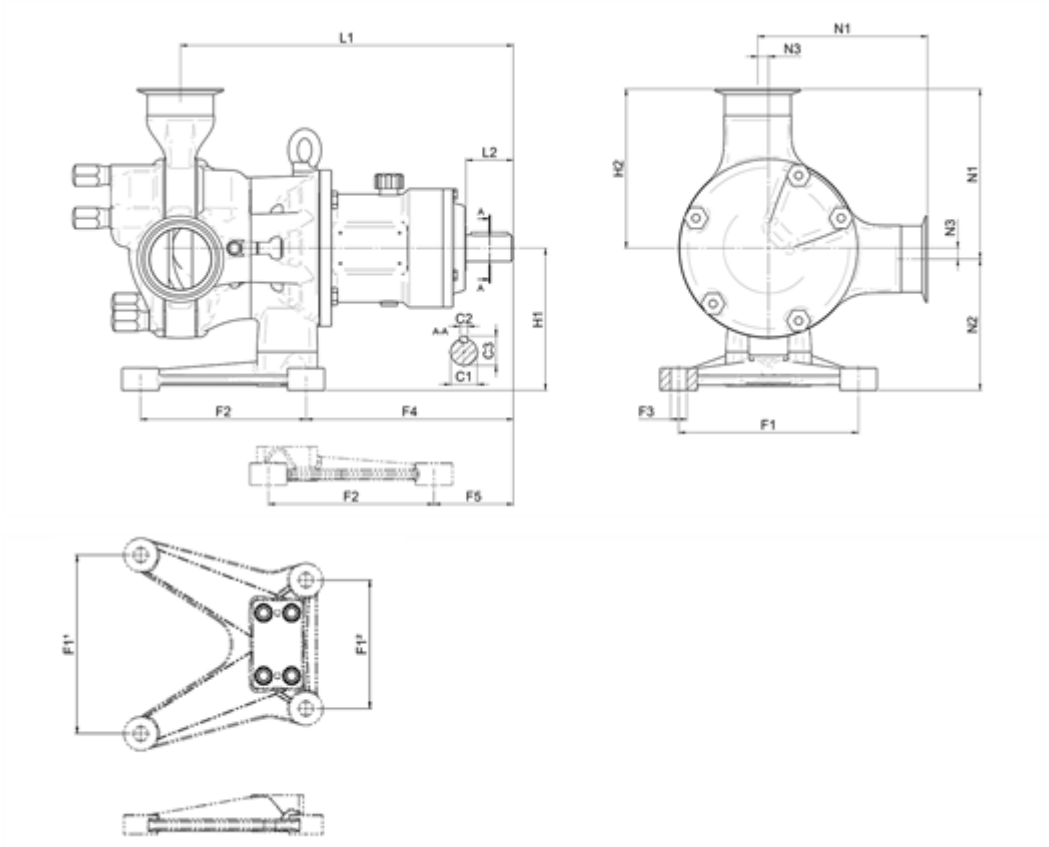


10.1 Standards

Standards applicable to the pump connected to a drive:

See See Declaration of conformity on page 3

10.2 Dimensions



Dimensions in millimetres:

| Model | Nozzles | | | Foot | | | | | | | | | | | |
|-------|---------|-------|------|-------|-----|-----|-------|------|-------|----|-------|-------|-----|----|------|
| | N1 | N2 | N3 | F1 | F2 | F3 | F4 | F5 | L1 | L2 | H1 | H2 | C1 | C2 | C3 |
| P100 | 139 | 85 | 10 | 120 | 135 | Ø12 | 143 | 57 | 265 | 50 | 95 | 129 | Ø28 | 8 | 31 |
| P200 | 155 | 99.5 | 10 | 120 | 135 | Ø12 | 167.5 | 81.5 | 298.5 | 50 | 109.5 | 145 | Ø28 | 8 | 31 |
| P250 | 191.5 | 138.5 | 11.5 | 190 | 175 | Ø17 | 219 | 84 | 352 | 50 | 150 | 180 | Ø28 | 8 | 31 |
| P300 | 237.5 | 152.5 | 17.5 | 250 | 215 | Ø20 | 285 | 154 | 455.5 | 80 | 170 | 220 | Ø50 | 14 | 53.5 |
| P400 | 323.5 | 169 | 31 | 266.5 | 254 | Ø21 | 301 | 169 | 513.5 | 77 | 200 | 292.5 | Ø50 | 14 | 53.5 |

Dimensions in inches:

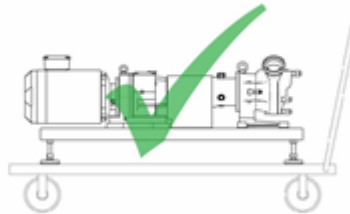
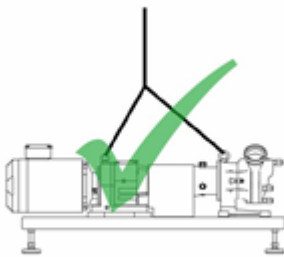
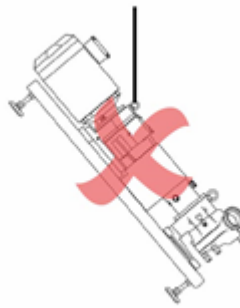
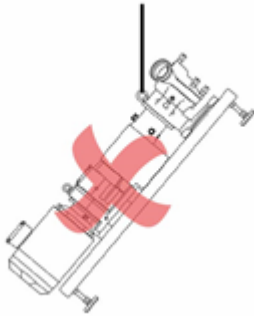
| Model | Nozzles | | | Foot | | | | | | | | | | | |
|-------|---------|------|------|-------|-------|-------|-------|------|-------|------|------|-------|-------|------|------|
| | N1 | N2 | N3 | F1 | F2 | F3 | F4 | F5 | L1 | L2 | H1 | H2 | C1 | C2 | C3 |
| P100 | 5.47 | 3.35 | 0.39 | 4.72 | 5.31 | Ø0.47 | 5.63 | 2.24 | 10.43 | 1.97 | 3.74 | 5.08 | Ø1.10 | 0.31 | 1.22 |
| P200 | 6.10 | 3.92 | 0.39 | 4.72 | 5.31 | Ø0.47 | 6.59 | 3.21 | 11.75 | 1.97 | 4.31 | 5.71 | Ø1.10 | 0.31 | 1.22 |
| P250 | 7.54 | 5.45 | 0.45 | 7.48 | 6.89 | Ø0.67 | 8.62 | 3.31 | 13.86 | 1.97 | 5.91 | 7.08 | Ø1.10 | 0.31 | 1.22 |
| P300 | 9.35 | 6.00 | 0.68 | 9.84 | 8.46 | Ø0.79 | 11.22 | 6.06 | 17.93 | 3.15 | 6.69 | 8.66 | Ø1.97 | 0.55 | 2.11 |
| P400 | 12.74 | 6.65 | 1.22 | 10.49 | 10.00 | Ø0.83 | 11.85 | 6.65 | 20.22 | 3.03 | 7.87 | 11.52 | Ø1.97 | 0.55 | 2.11 |

10.3 Unit weights

| Pump model | Pump only | Standard baseplate |
|-------------|-------------------|----------------------------------|
| P100 | 16kg (35lb 4oz) | Part No. KK-... 11kg (24lb 4oz) |
| P200 | 21kg (46lb 5oz) | Part No. KK-... 11kg (24lb 4oz) |
| P250 | 40kg (88lb 3oz) | Part No. KR-... 15kg (33lb 7oz) |
| P300 | 67kg (147lb 11oz) | Part No. KM-... 19kg (41lb 14oz) |
| P400 | 115kg (253lb 9oz) | Part No. KG-... 31kg (68lb 5oz) |

11 Transport

Choose the right means of transport according to the size of the pump and the drive. The pump must be suspended correctly for transport. If using a crane or fork-lift truck, the ropes or belts must be sufficiently dimensioned. If the pump is transported with a lift truck or fork-lift truck, note that the unit's centre point is not necessarily the centre of gravity.



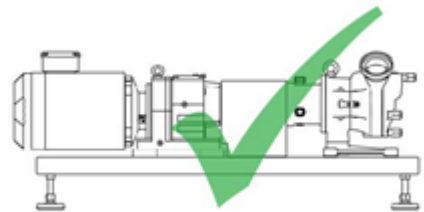
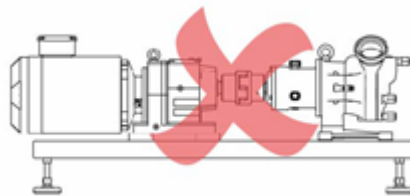
12 Good pump installation practice



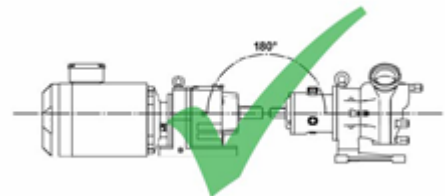
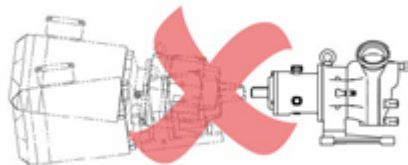
The motor shaft and pump shaft connection must be guarded to protect the user from contact, when in use.



- Place the pump on a level surface



- Do not start the pump without a coupling guard to protect the user from contact.
- The mounting surface should be strong enough to support the pump.
- There should be sufficient space for maintenance work around the pump.
- The motor must receive an adequate air supply.
- The unit must be protected against static charge.
- Ensure the front housing is accessible for easy maintenance.



- Align the pump shaft with the drive shaft.

12.1 Dos and don'ts

- Do not build a pump into a tight location without adequate airflow around the pump.
- Do not pump any chemical not compatible with the materials of the pumphead.
- Do keep delivery and suction pipes as short and direct as possible - though ideally not shorter than one metre - and follow the straightest route. Use bends of large radius: at least four times the pipe diameter. Ensure that connecting pipework and fittings are suitably rated to handle the predicted pipeline pressure. Avoid pipe reducers and lengths of smaller bore pipe than the pumphead section, particularly in pipelines on the suction side. Any valves in the pipeline must not restrict the flow. Any valves in the flow line must be open when the pump is running.
- Do use suction and delivery pipes equal to or larger than the nozzle diameter bore.
- Do site the pump at or just below the level of the fluid to be pumped if possible. This will ensure flooded suction and maximum pumping efficiency.
- Valves in the process flow must be opened before the pump operates. Users are advised to fit a pressure relief device between the pump and any valve on the discharge side of the pump to protect against damage caused by accidental operation with the discharge valve closed.

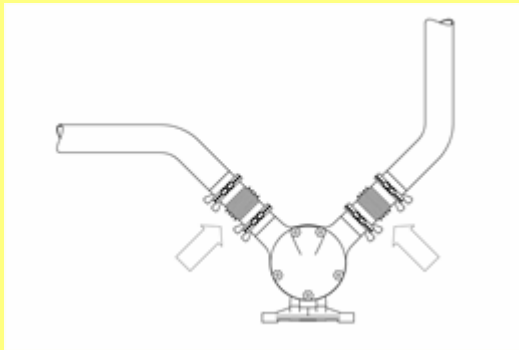
12.2 Connection to the piping



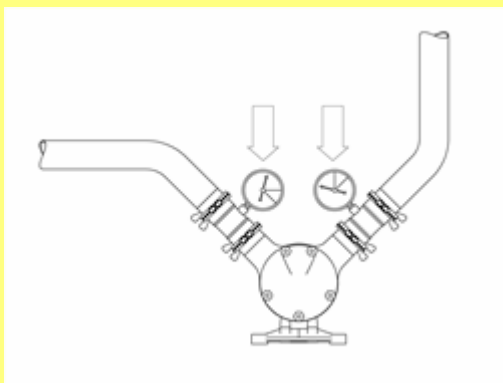
Before connection, clean the piping and remove foreign bodies such as welding residues.



Avoid forces and torques acting from the piping on the pump connections (e.g. distortion, expansion due to temperatures etc.) by using compensators or other suitable equipment.



The user must ensure that a pressure rise above the pressure agreed in the purchase order and listed in the technical data sheet is not possible.



MasoSine pumps normally run with such a low resonant frequency that no damage results. However, particularly when running with inverters, certain frequencies can cause interference vibrations which must be avoided. It is important during commissioning to ascertain whether such vibrations exist and to define them, so that the inverter can be programmed to avoid these frequencies. Similarly, interference from cavitation or rigid lines must be avoided.



12.3 Cavitation

Cavitation is a problem in certain devices where fluid interacts with a moving surface. It can occasionally occur in sinusoidal pumps.

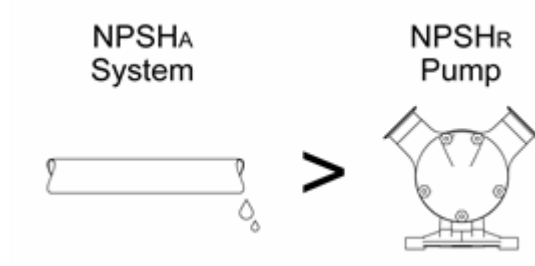
Where a surface moves through a fluid, low pressure areas are formed on the surface. The faster the surface moves, the lower the pressure around it can become. If the static pressure of the liquid falls below its vapour pressure, vapour bubbles form on the pressure side. These implode, causing very high, short-term pressure peaks up to several thousand bar. These pressure peaks can cause material erosion and are noisy.

To identify cavitation

If the pump is very noisy and vibrates vigorously, along with the pipe system attached to the pump, cavitation is likely to be the cause.

To avoid or remove cavitation

Increasing the inlet pressure on the suction side, installing a larger diameter or shorter inlet pipe or slowing the pump may solve the problem. Make sure that the pump is not starved of duty fluid at all times.






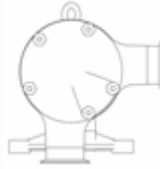

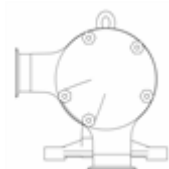


- To prevent cavitation, always ensure that $NPSHA > NPSHR$.



Cavitation can destroy the pump. The operator must ensure that the pump can work free of cavitation.

12.4 Possible pump orientations

The pump can be positioned in one of eight orientations, and can rotate clockwise or counter-clockwise.

| | | | |
|---|---|---|--|
|  |  |  |  |
| 10-02 | 12-03 | 02-04 * | 03-06 |
|  |  |  |  |
| 04-08 | 06-09 | 08-10 * | 09-12 |

Unless you specify otherwise when ordering, the pump is delivered in position 10-02.

Special customised nozzle orientations are possible.

*Please note: According to EHEDG regulations, the pump head should always be completely self-draining. In a standard installation this can only be assured in the 02-04 or 08-10 nozzle position.

Changing the pump orientation

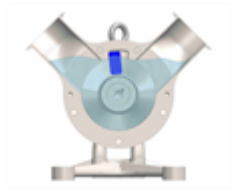
See See Disassembling the support / Changing the nozzle orientation on page 31 for details about changing the pump orientation.

12.5 Connecting to a power supply



The motor must be connected according to local regulations by a qualified person. See the instruction manual supplied with your drive motor.

13 Start-up and operation



- If you are starting the pump for the first time, or have performed cleaning or repair work, check first that all screws are correctly and completely tightened.
- The pump may have been contaminated during transport. Remove the pump front cover and clean if necessary before start-up.



Observe the appropriate regulations if hazardous fluid is to be pumped.



Ensure that the pump is installed in an appropriate position with all necessary safety guards and precautions (sensors, switches, pressure gauges, etc.).

MasoSine pumps must be primed before use. Before commissioning and during operation, the pump must be filled with fluid, with the fluid level above the rotor (see diagram). This can be done manually through a side channel of your system's pipework, or by using a vacuum device where very viscous fluids are to be pumped; contact MasoSine for further information. The need to prime can be avoided by leaving product in the pump after it is stopped; by leaving CIP or SIP fluid in the pump after cleaning.



Before start-up, make sure that all valves on the pressure and suction sides are open. The pump must not pump against a closed valve without an over-pressure valve.



If the pump leaks, stop pumping as quickly as possible and replace the damaged sealing elements. See See Disassembling the mechanical seal system on page 30.



The operator must ensure that the pump can work free of cavitation. Cavitation can destroy the pump. See See Cavitation on page 17.

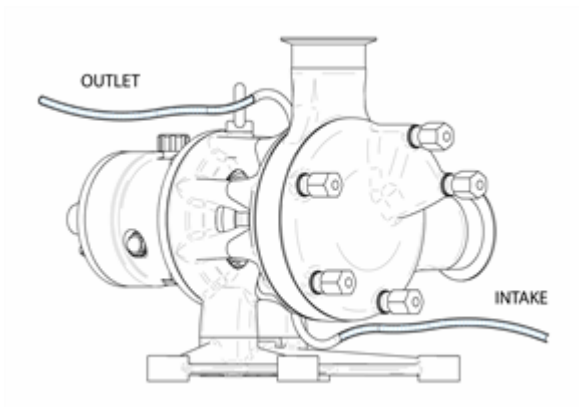
14 Flushing the seal system



In order to prevent a dry run and to ensure a proper working sealing system a seal flush is recommended.

Flushing fluid at atmospheric pressure—usually water—flushes the area behind the seal system and prevents the product from hardening and damaging the seal system. If a static flushing device is fitted, the flushing fluid fills the area behind the seal.

- The flushing medium must be at least suitable to the product being pumped. It should not contain abrasive particles, which would damage the seals. We recommend that transparent plastic tubes are used as flushing tubes.
- It can also be used to create a (bacteria tight) barrier to the atmosphere.
- The single mechanical seal should be flushed without pressure: the flushing fluid should be allowed to drain from the system without pressure. The double mechanical seal can be used pressureless or alternatively with an overpressure.
- Fill the pump with liquid to prevent it from running dry, possibly via a separate intake valve connected to the suction or pressure pipe.
- If your pump is set up for permanent flushing, always check the intake and outlet (see diagram below).



14.1 Dynamic flushing



The picture shows a tube connected for the flush system. The tubing should have an outer diameter of 8mm or connection with G1/8 thread.



The picture shows tubes installed for flushing.

You should connect the tubes to the highest possible point (outlet) and the lowest possible point (intake), so that there is a 180° angle between them.



Plug all other possible connections on the frame, using the threaded plugs supplied with the pump (see See Parts lists on page 44 for the part numbers). The other connections are intended for use with different orientations of the pump's nozzles (see See Possible pump orientations on page 18).

14.2 Static flushing device

Before commissioning, fill the flushing device (if supplied) with a suitable flushing fluid, depending on the product being pumped. Fill the sight glass with flushing fluid until the fluid level is just below the bend in the outlet pipe.

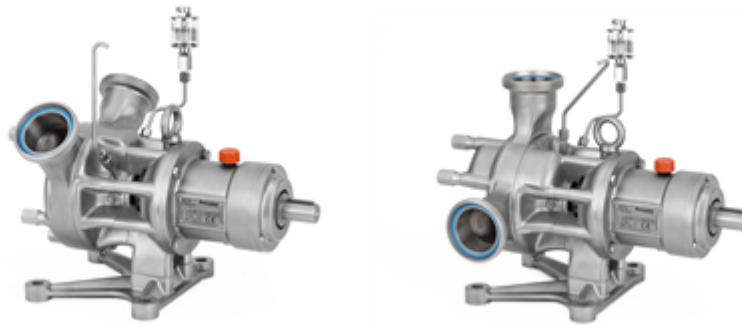
Fitting the static flushing device

The static flushing device can be fitted to a Certa Plus pump with a flush ring or a double mechanical seal. See also See Assembling the pump head on page 35.

The connection with the vent pipe must be connected to the highest flush port.

- For a 10/2 nozzle orientation this is the flush port located 45° off the vertical axis.
- For all other nozzle orientations this is the flush port on top of the pump.

The connection with the sight glass must be fitted to the flush port which is offset by 45° from the vertical axis.



Remove the threaded plug of the required flush port by using a 10mm Socket with extension.

Apply an appropriate sealing material (e.g. Teflon tape) to both threads of the double nipples and fit them to the flush ports using a 14mm spanner.

Connect the sight glass and the vent pipe with the installed connectors using two 14mm spanners to tighten them.

Check if the reservoir and the vent pipe are at the same height and close all flush ports.

Removing the static flushing device

The static flushing device must be emptied and removed before disassembling the pump. To do this, open the flush port at the lowest point of the pump.

After the flushing device has been emptied, reverse the sequence of operations described above to remove it.

14.3 Fitting a flush ring

See See Assembling the flush ring of a single mechanical seal system on page 38.

15 Cleaning and sterilisation



Attention: Keep a minimum distance of 50cm (20 inches) from the pump while performing high-pressure cleaning.

MasoSine Certa Plus series pumps are designed to be cleaned in place. Please follow our CIP cleaning instructions below.

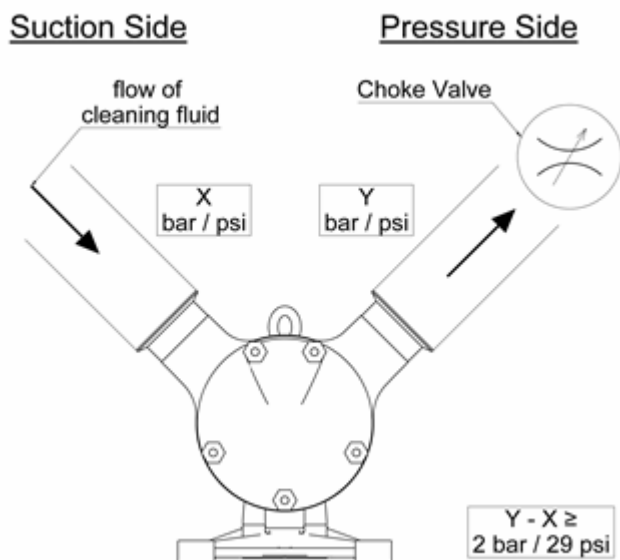
Maintaining a clean process line is vital to maintaining a high level of hygiene and no contamination of the end-product. Contamination costs time and money.

The heat or chemical reaction from clean-in-place (CIP) and steam-in-place (SIP) cleaning processes damages a living cell's essential structures, including the cytoplasmic membrane, rendering the cell no longer viable.

The process automatically re-circulates cleaning detergent and rinse solutions.

The CIP procedure

- Before the CIP process begins, a preliminary clean should be performed at maximum speed with no back pressure. This will remove most of the residual product.
- Suitable cleaning fluids for the CIP process may include concentrations below 1% of additives. They may be:
 - Sodium hydroxide in distilled water
 - Nitric acid in distilled water
 - Phosphoric acid in distilled water
- CIP cleaning can be carried out between 60C (140F) and 100C (212F), depending on customer needs.
- Cleaning should be done at maximum pump speed to achieve a good cleaning result.
- It is recommended to have a differential pressure on the discharge side of the pump with at least 2.0 bar / 29.0 psi higher than the pressure on the suction side of the pump during the CIP process.
- A velocity of 1.5m/sec (5 ft/sec) is sufficient for most applications.
- A separate CIP supply pump and a bypass might be necessary if the MasoSine pump cannot supply the required CIP solution velocity.



- A choke valve should be installed in the discharge pipeline immediately after the pump. Close the choke valve slowly until the pressure difference is correct.
- The CIP time for the pump is in accordance with the time required for system cleaning: usually 20-40 minutes.

Steam-in place (SIP) for MasoSine products

Steam sterilisation kills micro-organisms through the application of moist heat (saturated steam) under pressure, without disassembling the pump.

The heat from steam-in-place (SIP) cleaning processes damages a living cell's essential structures, including the cytoplasmic membrane, rendering the cell no longer viable.

- The pressure should be high enough to ensure that the steam reaches all parts of the pump through the existing clearances.
- The pump needs to be at standstill during SIP sterilisation. In exceptional cases the pump can run at very low speed.



Avoid thermal shocks!

Thermal shocks have to be avoided as they might lead to an uneven thermal expansion of the pump components. Uneven expansion caused by a sudden temperature change can lead to galling marks of the pump components.



After SIP sterilisation, ensure that a suitable acclimatisation period is maintained before the pump is put back into operation

| Class II SIP and CIP procedure | Recommended temperature | Recommended pressure differential |
|--------------------------------|-------------------------|-----------------------------------|
| CIP | 80-90C / 176-194F | 2 bar (29 psi) |
| SIP | 120C / 248F | — |

Key CIP and SIP safety information

- A distance of one metre around the pump should be kept clear during SIP to minimise danger in case of leakage.
- CIP and SIP processes should be monitored continuously.
- If a leak occurs during CIP or SIP, the pumphead should not be touched until system pressure has been relieved and the pumphead has been allowed to cool down.

Manual cleaning

For some products which are not soluble in water, or that contain fibres, a sufficient cleaning cannot always be ensured by CIP. In this case a manual cleaning procedure is recommended.

Determine the pump cleaning schedule on-site for materials being processed and plant maintenance schedule. Principally, MasoSine Certa Plus series pumps do not require manual cleaning if CIP (clean-in-place) is performed after operation.

To disassemble the pump head, see See Disassembling the pump on page 27. Inspect and replace worn parts as necessary.

Note: We recommend that you replace the front housing seal and locking screw seal when reassembling the pump. If the area behind these seals becomes soiled, contact Watson-Marlow GmbH MasoSine Division for a specific cleaning and sanitizing procedure validated to remove bacteria. If a chlorine solution (150 ppm available chlorine) is used, it should leave no residual deposits which would remain in the pump.

Also, acid cleaners have a much higher metal corrosion rate and pump parts should remain in acid cleaning solutions no longer than necessary. Any strong inorganic mineral-based acids that are harmful to your hands would be harmful to pump parts.

In applications where material can harden in the pump during shutdown, a CIP cleaning, flush or disassembly of the pump head and manual cleaning is strongly recommended.

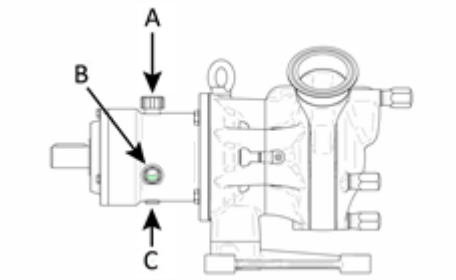
Aseptic processing system

If the equipment is installed in an aseptic processing system that is sterilized by heat and operated at a temperature of 121C (250F) or higher, 3-A Standard 02-11 requires that the system monitors internal pressure and shuts the system down automatically if the product pressure in the system drops below atmospheric pressure. The system shall only be able to be restarted after it has been re-sterilized.

16 Changing the oil

Every day before using your pump, check the oil viewing glass at **B** in the bearing housing for damage and to confirm that there is enough oil in the end shield. The oil should reach the middle of the glass.

- Check that the drain plug **C** is in place and fully tightened.
- Open oil vent valve **A** and fill the end shield with suitable oil (see Note below) until it is nearly full.
- Close oil vent valve **A**.
- Check the oil level in viewing glass at **B**. Do not allow the level to fall below the viewing glass centre line.



Note: When a new pump is supplied, it is filled as standard with Klüberoil 4 UH 1-220 N lubrication oil for the food and pharmaceutical industries, which is suitable for process temperatures between -30C (-22F) and 120C (248F).

Filling volumes

Volumes are shown in litres.

| | |
|-------|--------------|
| P100: | Approx. 0.10 |
| P200: | Approx. 0.10 |
| P250: | Approx. 0.18 |
| P300: | Approx. 0.35 |
| P400: | Approx. 0.45 |

Note: Dispose of used oil according to local regulations.

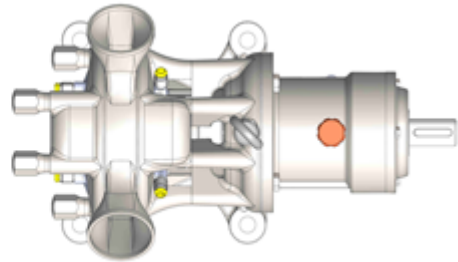
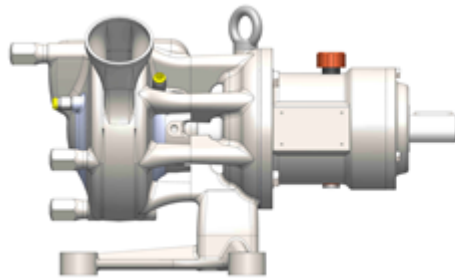
Note: Oil needs to be changed at least once a year.

17 Heating and cooling option

Special versions of MasoSine P100, P200, P250, P300 and P400 pumps can be heated or cooled to maintain the required product temperature within the pump—pumping chocolate or ice cream, for example—by passing fluid at the temperature required through crescent-shaped channels in the pump housing and the front housing. The pump has 1/8in connections on two sides through which the heating or cooling agent flows. The position of the connections varies depending on the model. A possible backpressure should not exceed 1bar/15psi. The minimum flow required for the heating/cooling option is 0.2l/min or 0.05gpm.

Note: Most pump sizes can be retro-fitted to allow heating and cooling (refer to table below).

Note: The heating or cooling temperature must stay within the temperature limits of the pump. These can be found in See Limit values for the pump on page 9



| | P100 | P200 | P250 | P300 | P400 |
|--------------|---------------|---------------|---------------|---------------|---------------|
| Pump housing | MP-HZG-G-P100 | MP-HZG-G-P200 | MP-HZG-G-P250 | MP-HZG-G-P300 | MP-HZG-G-P400 |
| Front cover | MP-HZG-D-P100 | MP-HZG-D-P200 | MP-HZG-D-P250 | MP-HZG-D-P300 | MP-HZG-D-P400 |

18 Troubleshooting

| Fault | Cause | Fix |
|---|---|---|
| Pump does not draw in | Direction of rotation not correct | Check direction of rotation |
| | No wetting liquid in pump | Fill pump with liquid |
| | Screw fastening not tight | Check screw fastening |
| | Suction pipe too long | Adapt suction pipe |
| | Suction pipe too narrow | Adapt suction pipe |
| | Shaft seal leaking | Check all seals for damage |
| | Wearing parts worn | Replace wearing parts |
| | Motor speed not correct | Measure and regulate speed |
| Pump does not deliver | Direction of rotation not correct | Check direction of rotation |
| | Suction and pressure pipe interchanged | Check pipe system |
| | Motor speed not correct | Check pump speed against performance curves - see your purchase order |
| | Wearing parts worn | Replace wearing parts |
| | Inserted gate valve closed | Check pipe system |
| Pump is noisy | Noises from the drive | Consult manufacturer |
| | Noises from the pump | Consult manufacturer |
| | Suction pipe too small (cavitation) | Shorten suction pipe or increase diameter, reduce speed |
| | Knocking noises from the pumphead | Check if gate is worn and replace if necessary Cavitation. Refer to See Cavitation on page 17 |
| | Noises from the power frame | Fill oil, change tapered roller bearings |
| | Coupling not aligned | Align coupling correctly. See section See Good pump installation practice on page 15 |
| Pump leaks | Sealing system is leaking | Change static/dynamic seal faces |
| | O-ring seal leaking | Replace O-ring |
| | Lip seal ring on the power frame leaking, oil escapes | Dismantle power frame, replace lip seals |
| | Seal faces are worn / show burning marks | Use a seal flush to prevent mechanical seal from dry run |
| Pump leaks at front housing or back housing | Housing seal not installed or wrongly installed | Install housing O-ring correctly or replace |
| | Housing seal defective | Install housing O-ring correctly or replace |
| Pump is blocked | Foreign body in the pump | Remove foreign body, examine pump for damage |
| | Power supply interrupted | Check electrical installation and fuses, check drive |
| | Defect in the drive | Separate the coupling and turn the pump by hand to confirm |
| Severe wear after short operating time | Solids in the pumped fluid | Change the wearing parts frequently; check material compatibility |
| | Pumped fluid is abrasive | Choose larger pump, reduce speed |
| Rotor has wear on one side | Rotor not tightened correctly on installation | Tighten shaft nut firmly on block |
| | Adjusting dimensions changed after working on the bearing housing | Check and correct dimension X: see section See Assembling the support / Centering the rotor with the shim ring on page 32 |
| Pump not clean after CIP cleaning | Cleaning regulation not complied with. | See section See Cleaning and sterilisation on page 22 |
| Pump assembly subject to vibrations | Speed of the drive motor is too high | Reduce the speed of the drive motor |
| Smells and smoke coming from the pump | Pump is running dry | Stop the pump immediately. Check inner parts for damage and replace if necessary |

18.1 Rework of front and back cover

In some cases it might be necessary to rework the front cover and/or back cover of the pump to smooth out deeper scratches (e.g. surface damage caused by a foreign body). Please contact the MasoSine factory or your local supplier if you require refurbishment. MasoSine can provide you with the necessary data to do a proper refurbishment.

18.2 Technical support

For full contact details, please go to our website:

<http://www.watson-marlow.com/gb-en/range/masosine/>

19 Disassembly and assembly



Use the appropriate torque value (see See Tightening torques on page 42)



Before beginning disassembly, disconnect the pump from the mains power, and secure it against unintentional start-up.



The photographs shown in the following procedures were taken of a Certa pump of medium size. If your pump is a heavier model, you should use the appropriate lifting equipment to support the weight of the pump during disassembly and assembly, to avoid personal injury.

Removing the static flushing device

If the flushing device has been fitted, it must be emptied and removed before disassembling the pump. For details, see See Static flushing device on page 21.

19.1 Disassembling the pump

Removing the front housing



- Make sure the pump is secured to prevent it from tilting.
- Unscrew the cap nuts with a wrench, by turning them counter clockwise.

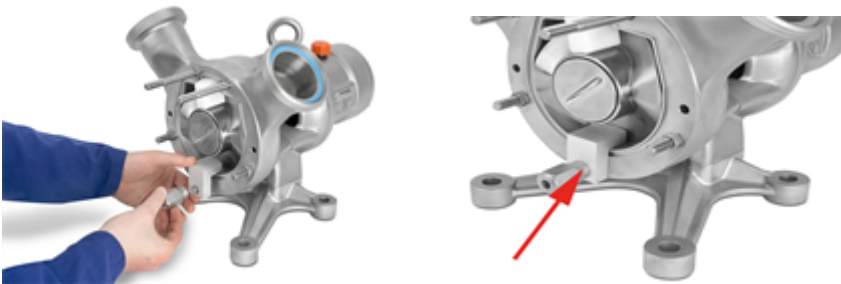


- Remove the front housing.



- Carefully remove the seal in the centre of the housing and store it safely.

Removing the locking screw



- Use the blocking tool (for part number see section See Tools on page 57) to lock the rotor and the shaft before opening the locking screw on the rotor.
- Use one of the cap nuts from the front housing to fasten the blocking tool.



- Open the locking screw using the socket adapter, turning it counter clockwise (for part code see .)



High torque required!
Use appropriate tool



An O-ring seal keeps the disc spring of the locking screw in place.



The component parts of the locking screw.



The quantity of the component parts can vary between the different sizes, see See Parts lists on page 44.

- Remove the blocking tool.

Removing the rotor and gate



- Pull the rotor, together with the gate, out of the housing, as shown.



- Carefully remove the rotor and store safely. Take care when removing the rotor to ensure the seal faces are not damaged.



The seal faces are brittle

To re-assemble the pump, refer to the assembly instructions below, starting with section See Assembling the support / Centering the rotor with the shim ring on page 32

19.2 Disassembling the mechanical seal system



To make the procedure clearer, on some pictures the middle housing has been removed. This is not necessary for regular maintenance.

Removing the seal system

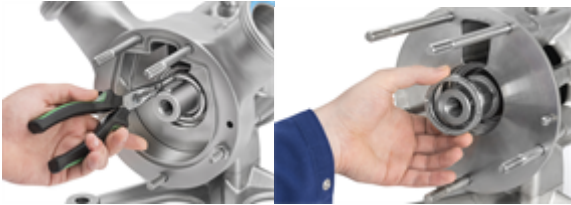


- Carefully remove the back seal face from the mechanical seal system and store it safely.



The seal face with O-ring at the outer diameter, which is installed in the pump housing.

Removing the spring assembly



- Remove the spring assembly from the back housing.

19.3 Disassembling the middle housing



The middle housing does not need to be disassembled for changing, for example, the Gate or mechanical seal system. It is only explained here for the sake of completeness.



- Unscrew the nuts which hold the middle housing in place, by turning them counter clockwise.
- Pull the middle housing off the pump.

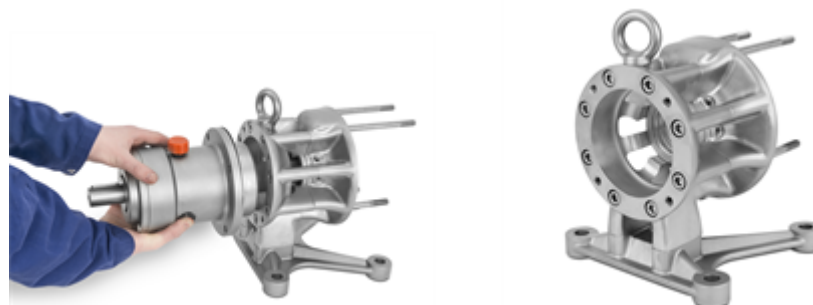
The assembly procedure of the middle housing is shown in section See Assembling the pump head on page 35.

19.4 Disassembling the support / Changing the nozzle orientation

Disassembling the support unit

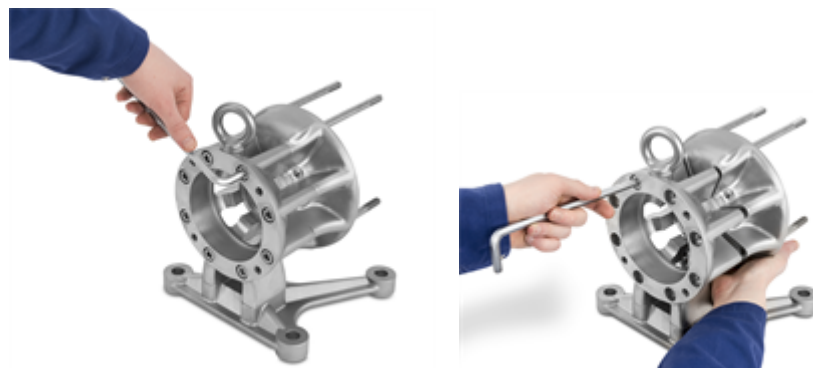


- Undo the screws on the support at the back of the housing, by turning them counter clockwise with a wrench.



- Carefully pull out the support unit.

Changing the nozzle orientation



- Undo the screws, by turning counter clockwise with a wrench.
- Take care that the back housing does not fall off when you undo the screws.



- Remove the back housing.
- Rotate the back housing on the end shield to the orientation position you require. Make sure you align the segments on the back housing with the segments on the end shield.
- Tighten the screws by turning clockwise.

19.5 Assembling the support / Centering the rotor with the shim ring



- Place the shim ring at the flange of the support.



- Insert the support unit into the end shield



- Tighten the screws on the support at the back of the housing, by turning them clockwise with a wrench.

19.6 Checking the X-Dimension



The rotor and locking screw need to be fully tightened using the appropriate torque value (see Tightening torques on page 42).



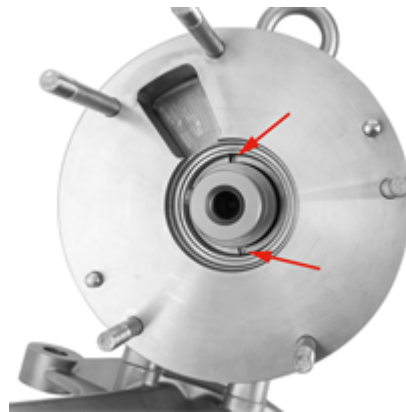
- Check the X-Dimension by measuring the distance from the rotor to the back housing, from the flat part at the peak of the rotor curve.

X-Dimension tolerances

If the X-Dimension is not within the tolerances shown in the table below, take out the rotor and gate, using the instructions in See Disassembling the pump on page 27. Next, take out the support unit to get access to the shim ring. Peel off as many layers as needed to get the correct X-Dimension. Each layer is 0.05mm thick.

| | |
|-------|---------------------------------|
| P100: | 0.10 +0.05 mm / 0.004 +0.002 in |
| P200: | 0.12 +0.05 mm / 0.005 +0.002 in |
| P250: | 0.15 +0.05 mm / 0.006 +0.002 in |
| P300: | 0.15 +0.05 mm / 0.006 +0.002 in |
| P400: | 0.15 +0.05 mm / 0.006 +0.002 in |

19.7 Assembling the front mechanical seal



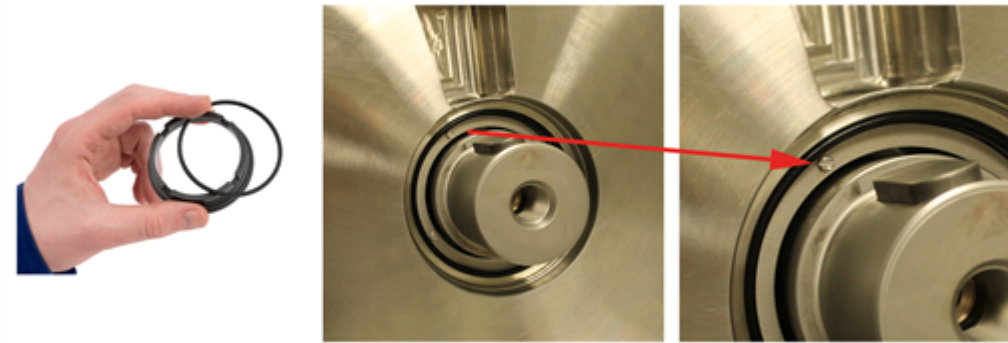
The arrows show the two notches in the housing where the spring assembly will be located.

- Install the spring assembly in the pump housing. Make sure the two pins at the back of the ring fit into the two notches in the housing.



The pins need to match the according notches to prevent the part from rotating.

- Make sure the spring assembly fits into the two notches. Use a screwdriver or similar tool and move the spring assembly axially. If it is locked, it is in position. If you can turn the ring, turn it carefully until it is possible to push it into the notches.



- Fit the O-Ring to the inner diameter of the back housing.



- Assemble the seal face in the housing. Make sure the small pin fits into the notch on the seal face.



The pins need to match the according notches to prevent the part from rotating.



- The seal face is in place once a catching can be noticed and the seal face stays in place
- A higher force might be required



Check for compression of the spring assembly.

Fitting the rotor seal system

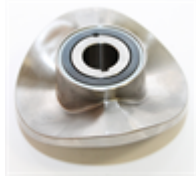


The seal face for fitting in the rotor, together with the rubber cup.

- Install the rubber cup on the seal face.



- Carefully press the seal face with the side of the cup evenly into the rotor.
- Make sure that the seal face is pushed all the way in, by pressing it as shown. It is recommended to use a hand press or other suitable tools to ensure correct assembly.



19.8 Assembling the pump head

Assembling the middle housing and the front housing



- Fit the seal in the rear of the middle housing.



You do not need to disassemble the middle housing to change, for example, the Gate or the mechanical seal system. This is only explained for the sake of completeness.



- Locate the middle housing over the threaded pins.
- Make sure you align the slot where the gate is placed with the same slot in the back housing.



- Tighten the nuts clockwise to hold the middle housing in place. Make sure you use the threaded pins that allow the nuts to fit into the holes in the front housing (check the orientation of the nozzles).

Assembling the rotor and gate



- Assemble the rotor and gate on the shaft.



Check for compression of the spring assembly.

- Insert the fixation plate and fasten the screws.



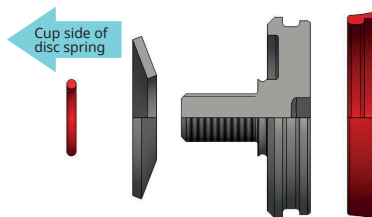
Mind the lock washers! These need to be replaced every time the screws are opened.



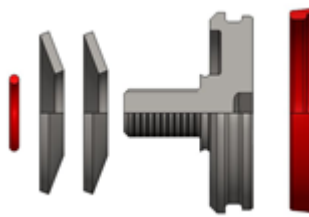
Use the appropriate torque value (see See Tightening torques on page 42)



Ensure Disc Springs are oriented properly when placed onto the Locking Screw with cup side pointing away from Locking Screw head. Failure to do so will result in the Locking Screw vibrating loose.



1x Disc Spring P100- P250



2x Disc Spring P300- P400



Use the appropriate torque value (see See Tightening torques on page 42)

- Fasten the locking screw with the socket adapter. You may need to lock the shaft to prevent it from turning, using the blocking tool (for part codes,).



Check if the peaks of the rotor are located slightly behind the front surface of the middle ring.

- Remove the blocking tool.

Assembling the front housing



- Fit the seal in the front of the middle housing.



- Attach the front housing. Make sure you align the channel correctly over the gate.



- Tighten the cap nuts by turning them clockwise with a wrench.

19.9 Assembling the flush ring of a single mechanical seal system



The arrow shows the position of the flush ring in the end shield. To access the ring, please follow the instructions on See Disassembling the support / Changing the nozzle orientation on page 31 .



The component parts of the flush ring for the single mechanical seal system.



The picture shows the foot plate turned through 180° to prevent the pump from falling, because the housing is not attached.



Flush ring completely assembled with lip seal and O-Ring.

The flush ring in the back of the end shield. This is used with the single mechanical seal system. A lip seal is placed in the ring in the same way as a flush ring for a flush system.

- Put the O-Ring in place as shown.

19.10 Assembling the back seal in a double mechanical seal system



The component parts of the back seal assembly.



- Fit the O-Ring on the outer diameter of the seal face.
- Assemble the seal face together with the O-Ring into the seal holder. Make sure that the pin in the seal holder fits into the notch in the seal face (arrowed).



The pins need to match the according notches to prevent the part from rotating.



- Press the seal face in place into the seal holder.
- Fit the O-Ring in the notch on the inner diameter of the seal holder.



The red arrow shows the O-Ring in place.



- Put the assembled seal system on the shaft of the disassembled support unit.



The pins need to match the according notches to prevent the part from rotating.



The pin correctly fitted into the notch.



Rear of the back housing showing the location where the back seal assembly of the double mechanical seal system will be installed.



The back cover does not need to be disassembled from the end shield to install the atmospheric side of the double mechanical seal.

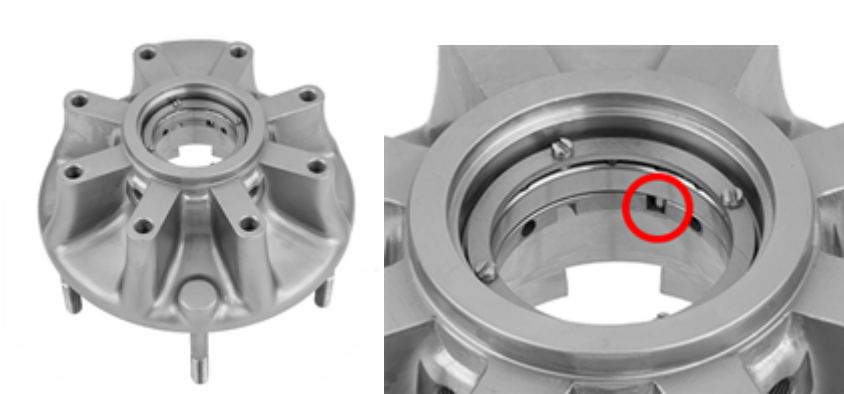


- Install the spring assembly in the rear of the back housing. Make sure that the pins fit into the notches (arrowed).



The pins need to match the according notches to prevent the part from rotating.

For instructions on assembling the parts in the spring assembly, See Assembling the front mechanical seal on page 33.



The spring assembly correctly assembled in the rear of the back housing.



- Put the O-Ring on the outer diameter of the seal face.
- Fit the seal face together with the O-Ring in the rear of the back housing. Make sure that the pins in the spring assembly fit into the notches in the seal face, as shown by the arrows.



The pins need to match the according notches to prevent the part from rotating.

- The seal face is in place once a catching can be noticed and the seal face stays in place.
- A higher force might be required.



Check for compression of the spring assembly.



- Install the back housing with the assembled seal system on the end shield. Make sure you install it in the required orientation. (See See Possible pump orientations on page 18 .)
- Tighten the screws by turning them clockwise.



The first part of the back seal system installed in the pump back housing.



- Carefully assemble the support unit with the installed seal face.
- Tighten the screws on the support at the back of the housing, by turning them clockwise using a wrench.



View into the open area showing the back seal system installed.

For an explanation of the assembly procedure for the front seal assembly, please refer to See Assembling the front mechanical seal on page 33.

20 Tightening torques

P100

| Adjoining parts | Screw type | Torque |
|---------------------------|------------------|-------------------|
| Cover for bearing—Support | M6 A2 70 DIN 931 | 7Nm / 5 lb-ft |
| End shield—Support | M8 A2 70 DIN 931 | 16Nm / 12 lb-ft |
| End shield—Threaded plug | R 1/4" DIN 908 | 25Nm / 18.5 lb-ft |
| Back housing—End shield | M6 A2 70 DIN 912 | 7Nm / 5 lb-ft |
| Shaft—Locking screw | M10x1 | 45Nm / 33 lb-ft |
| Front housing—Cap nut | SW22 | 35Nm / 26 lb-ft |
| Mechanical seal—Set screw | M4 SW3 | - |

P200

| Adjoining parts | Screw type | Torque |
|---------------------------|------------------|-------------------|
| Cover for bearing—Support | M6 A2 70 DIN 931 | 7Nm / 5 lb-ft |
| End shield—Support | M8 A2 70 DIN 931 | 16Nm / 12 lb-ft |
| End shield—Threaded plug | R 1/4" DIN 908 | 25Nm / 18.5 lb-ft |
| Back housing—End shield | M6 A2 70 DIN 912 | 7Nm / 5 lb-ft |
| Shaft—Locking screw | M10x1 | 45Nm / 33 lb-ft |
| Front housing—Cap nut | SW22 | 35Nm / 26 lb-ft |
| Mechanical seal—Set screw | M4 SW3 | - |

P250

| Adjoining parts | Screw type | Torque |
|---------------------------|-------------------|-------------------|
| Cover for bearing—Support | M6 A2 70 DIN 931 | 7Nm / 5 lb-ft |
| End shield—Support | M10 A2 70 DIN 931 | 33Nm / 24.5 lb-ft |
| End shield—Threaded plug | R 1/4" DIN 908 | 25Nm / 18.5 lb-ft |
| Back housing—End shield | M10 A2 70 DIN 912 | 33Nm / 24.5 lb-ft |
| Shaft—Locking screw | M16x1,5 | 70Nm / 51.5 lb-ft |
| Front housing—Cap nut | SW22 | 45Nm / 33 lb-ft |
| Mechanical seal—Set screw | M4 SW3 | - |

P300

| Adjoining parts | Screw type | Torque |
|---------------------------|-------------------|--------------------|
| Cover for bearing—Support | M6 A2 70 DIN 931 | 7Nm / 5 lb-ft |
| End shield—Support | M12 A2 70 DIN 931 | 56Nm / 41.5 lb-ft |
| End shield—Threaded plug | R 1/4" DIN 908 | 25Nm / 18.5 lb-ft |
| Back housing—End shield | M10 A2 70 DIN 912 | 33Nm / 24.5 lb-ft |
| Shaft—Locking screw | M20x1,5 | 120Nm / 88.5 lb-ft |
| Front housing—Cap nut | SW22 | 45Nm / 33 lb-ft |
| Mechanical seal—Set screw | M5 SW4 | - |

P400

| Adjoining parts | Screw type | Torque |
|---------------------------|-------------------|--------------------|
| Cover for bearing—Support | M6 A2 70 DIN 931 | 7Nm / 5 lb-ft |
| End shield—Support | M12 A2 70 DIN 931 | 56Nm / 41.5 lb-ft |
| End shield—Threaded plug | R 1/4" DIN 908 | 25Nm / 18.5 lb-ft |
| Back housing—End shield | M10 A2 70 DIN 912 | 33Nm / 24.5 lb-ft |
| Shaft—Locking screw | M20x1,5 | 120Nm / 88.5 lb-ft |
| Front housing—Cap nut | SW22 | 56Nm / 41.5 lb-ft |
| Mechanical seal—Set screw | M6 SW5 | - |

21 Parts lists

With the exception of the codes for springs, part codes are composed of three sections in the form: xxxx-yyyy-zz

Where,

xxxx is the pump type

yyyy is the part

zz is the material

Where ## appears instead of an alphanumeric code in positions zz, select from the table below.

Plastics (e.g. for Gate)

| ## | Material |
|--------|-----------------|
| -47 | PTFE |
| -59USP | Peek nature LSG |

Elastomers (e.g. for O-Rings)

| ## | Material |
|-----|----------|
| -82 | EPDM |
| -84 | FKM |

21.1 Rotor types

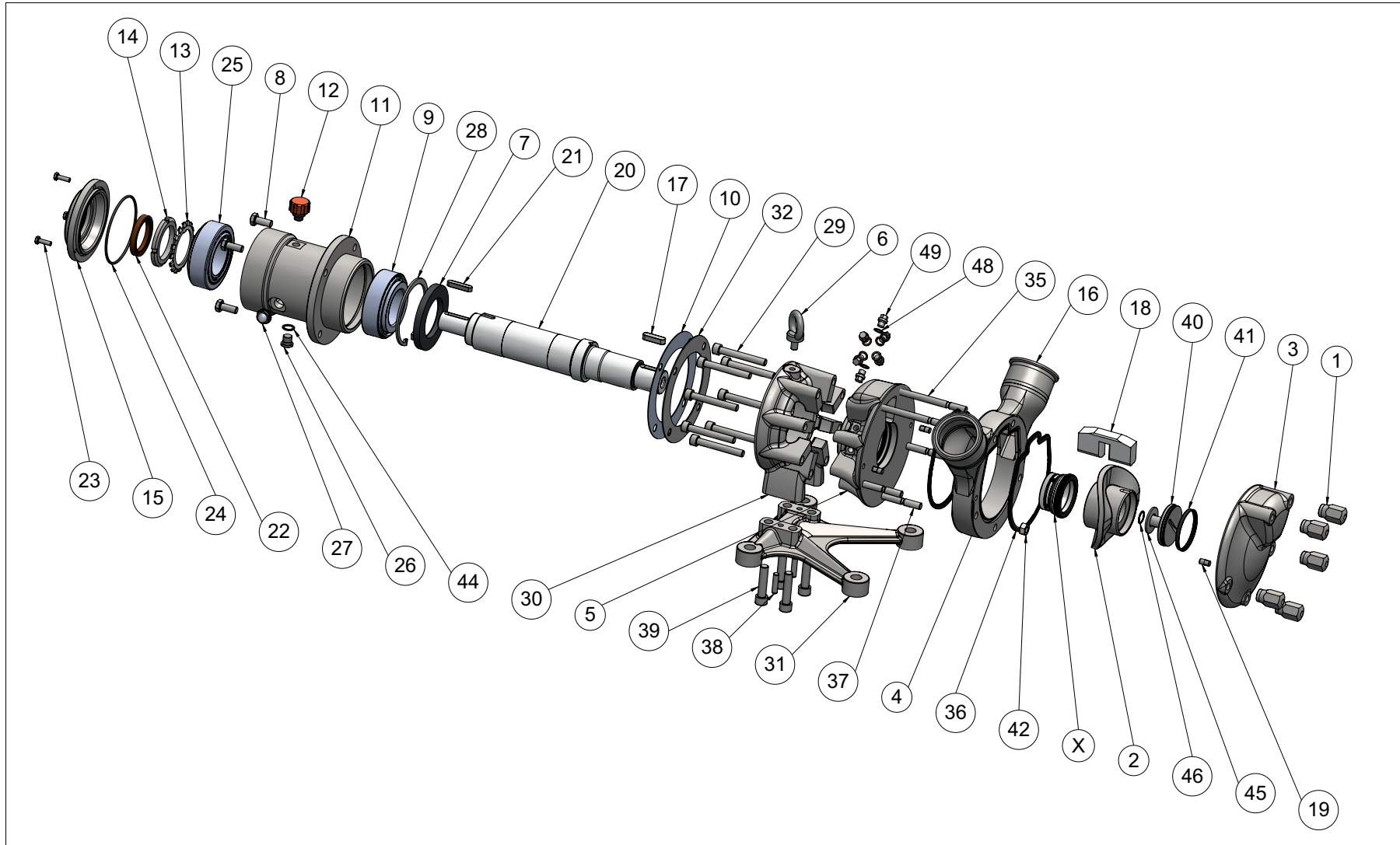


Standard shape rotor 'Hi-Endurance'

Round shape rotor 'Lo-Shear'

| Product comparison | Standard shape rotor 'Hi-Endurance' | Round shape rotor 'Lo-Shear' |
|---|--|---------------------------------|
| | | |
| Example part number | Pxxx-0100-xx | Pxxx-0120-xx |
| Pump performance with low viscous media against high pressure | Good | Medium |
| Wear resistance | Good | Medium |
| Gentle product handling | Medium | Good |
| Cleanability | Good | Good |

21.2 Pumps



P100

| Number | Quantity | Part code | Item | Number | Quantity | Part code | Item |
|--------|----------|---------------|-----------------------------------|--------|----------|---------------|-------------------------------|
| 1 | 5 | P100-1600-12 | Cap nut | 36 | 2 | P100-1750-# # | Seal, pump housing |
| 2 | 1 | P100-0100-08 | Rotor Hi-Endurance, A494/CY5SnBiM | 37 | 3 | P100-1800-12 | Stud |
| | | P100-0100-06 | Rotor Hi-Endurance, A276/CF10SMnN | 38 | 2 | P100-5010-12 | Pin |
| | | P100-0120-08 | Rotor Lo-Shear, A494/CY5SnBiM | 39 | 4 | P100-5001-12 | Hexagon socket head cap screw |
| | | P100-0120-06 | Rotor Lo-Shear, A276/CF10SMnN | 40 | 1 | P100-1100-13 | Locking screw |
| 3 | 1 | P100-0200-13 | Front housing | 41 | 1 | P100-1752-# # | Sealing for locking screw |
| 4 | 1 | P100-0300-13 | Middle housing | 42 | 2 | P100-1805-12 | Hexagon nut |
| 5 | 1 | P100-0350-13 | Back housing | 43 | - | - | (Not required) |
| 6 | - | - | (Not required) | 44 | 1 | P100-3701-33 | Copper seal |
| 7 | 1 | P100-2320-80 | Lip seal | 45 | 1 | P100-1150-12 | Disc spring |
| 8 | 4 | P100-2220-12 | Hexagon screw | 46 | 1 | P100-1112-80 | O-ring |
| 9 | 1 | P100-2400-25 | Tapered roller bearing | 47 | - | - | (Not required) |
| 10 | 1 | P100-1401-30 | Shim ring | 48 | 6 | P100-2100-33 | Sealing ring |
| 11 | 1 | P100-1400-12 | Support | 49 | 6 | P100-9002-12 | Threaded plug |
| 12 | 1 | P100-6000-50 | Oil vent valve | X | 1 | | Sealing system |
| 13 | 1 | P100-2700-25 | Tab washer | | | | |
| 14 | 1 | P100-2800-25 | Locknut | | | | |
| 15 | 1 | P100-1500-12 | Cover for bearing | | | | |
| 16 | 2 | — | Nozzle (on customer request) | | | | |
| 17 | 1 | P100-3250-12 | Shaft key | | | | |
| 18 | 1 | P100-0400-# # | Gate | | | | |
| 19 | 4 | P100-0301-12 | Pin | | | | |
| 20 | 1 | P100-1000-16 | Shaft | | | | |
| 21 | 1 | P100-3200-12 | Shaft key | | | | |
| 22 | 1 | P100-2300-80 | Lip seal | | | | |
| 23 | 3 | P100-2900-12 | Hexagon screw | | | | |
| 24 | 1 | P100-3000-80 | O-Ring | | | | |
| 25 | 1 | P100-2600-25 | Tapered roller bearing | | | | |
| 26 | 1 | P100-2000-12 | Drain plug | | | | |
| 27 | 1 | P100-3800-51 | Oil sight glass | | | | |
| 28 | 1 | P100-5000-25 | Snap ring | | | | |
| 29 | 8 | P100-1900-12 | Hexagon socket head cap screw | | | | |
| 30 | 1 | P100-1300-12 | End shield | | | | |
| 31 | 1 | P100-1301-12 | Foot plate | | | | |
| 32 | 1 | P100-1402-12 | Cover Plate | | | | |
| 33 | - | - | (Not required) | | | | |
| 34 | - | - | (Not required) | | | | |
| 35 | 3 | P100-1800-12 | Stud | | | | |

P200

| Number | Quantity | Part code | Item |
|--------|----------|---------------|-----------------------------------|
| 1 | 5 | P200-1600-12 | Cap nut |
| 2 | 1 | P200-0100-08 | Rotor Hi-Endurance, A494/CY5SnBiM |
| | | P200-0100-06 | Rotor Hi-Endurance, A276/CF10SMnN |
| | | P200-0120-08 | Rotor Lo-Shear, A494/CY5SnBiM |
| | | P200-0120-06 | Rotor Lo-Shear, A276/CF10SMnN |
| 3 | 1 | P200-0200-13 | Front housing |
| 4 | 1 | P200-0300-13 | Middle housing |
| 5 | 1 | P200-0350-13 | Back housing |
| 6 | - | - | (Not required) |
| 7 | 1 | P200-2320-80 | Lip seal |
| 8 | 4 | P200-2220-12 | Hexagon screw |
| 9 | 1 | P200-2400-25 | Tapered roller bearing |
| 10 | 1 | P200-1401-30 | Shim ring |
| 11 | 1 | P200-1400-12 | Support |
| 12 | 1 | P200-6000-50 | Oil vent valve |
| 13 | 1 | P200-2700-25 | Tab washer |
| 14 | 1 | P200-2800-25 | Locknut |
| 15 | 1 | P200-1500-12 | Cover for bearing |
| 16 | 2 | — | Nozzle (on customer request) |
| 17 | 1 | P200-3250-12 | Shaft key |
| 18 | 1 | P200-0400-# # | Gate |
| 19 | 4 | P200-0301-12 | Pin |
| 20 | 1 | P200-1000-16 | Shaft |
| 21 | 1 | P200-3200-12 | Shaft key |
| 22 | 1 | P200-2300-80 | Lip seal |
| 23 | 3 | P200-2900-12 | Hexagon screw |
| 24 | 1 | P200-3000-80 | O-Ring |
| 25 | 1 | P200-2600-25 | Tapered roller bearing |
| 26 | 1 | P200-2000-12 | Drain plug |
| 27 | 1 | P200-3800-51 | Oil sight glass |
| 28 | 1 | P200-5000-25 | Snap ring |
| 29 | 8 | P200-1900-12 | Hexagon socket head cap screw |
| 30 | 1 | P200-1300-12 | End shield |
| 31 | 1 | P200-1301-12 | Foot plate |
| 32 | - | - | (Not required) |
| 33 | - | - | (Not required) |
| 34 | - | - | (Not required) |
| 35 | 2 | P200-1850-12 | Stud |

| Number | Quantity | Part code | Item |
|--------|----------|---------------|-------------------------------|
| 36 | 2 | P200-1750-# # | Seal, pump housing |
| 37 | 3 | P200-1800-12 | Stud |
| 38 | 2 | P200-5010-12 | Pin |
| 39 | 4 | P200-5001-12 | Hexagon socket head cap screw |
| 40 | 1 | P200-1100-13 | Locking screw |
| 41 | 1 | P200-1752-# # | Sealing for locking screw |
| 42 | 2 | P200-1805-12 | Hexagon nut |
| 43 | - | - | (Not required) |
| 44 | 1 | P200-3701-33 | Copper seal |
| 45 | 1 | P200-1150-12 | Disc spring |
| 46 | 1 | P200-1112-80 | O-ring |
| 47 | - | - | (Not required) |
| 48 | 6 | P200-2100-33 | Sealing ring |
| 49 | 6 | P200-9002-12 | Threaded plug |
| X | 1 | | Sealing system |

P250

| Number | Quantity | Part code | Item | Number | Quantity | Part code | Item |
|--------|----------|---------------|-----------------------------------|--------|----------|---------------|-------------------------------|
| 1 | 5 | P250-1600-12 | Cap nut | 36 | 2 | P250-1750-# # | Seal, pump housing |
| 2 | 1 | P250-0100-08 | Rotor Hi-Endurance, A494/CY5SnBiM | 37 | 3 | P250-1800-12 | Stud |
| | | P250-0100-06 | Rotor Hi-Endurance, A276/CF10SMnN | 38 | 2 | P250-5010-12 | Pin |
| | | P250-0120-08 | Rotor Lo-Shear, A494/CY5SnBiM | 39 | 4 | P250-5001-12 | Hexagon socket head cap screw |
| | | P250-0120-06 | Rotor Lo-Shear, A276/CF10SMnN | 40 | 1 | P250-1100-13 | Locking screw |
| 3 | 1 | P250-0200-13 | Front housing | 41 | 1 | P250-1752-# # | Sealing for locking screw |
| 4 | 1 | P250-0300-13 | Middle housing | 42 | 2 | P250-1805-12 | Hexagon nut |
| 5 | 1 | P250-0350-13 | Back housing | 43 | - | - | (Not required) |
| 6 | 1 | P250-3900-12 | Eye bolt | 44 | 1 | P250-3701-33 | Copper seal |
| 7 | 1 | P250-2320-80 | Lip seal | 45 | 1 | P250-1150-12 | Disc spring |
| 8 | 4 | P250-2220-12 | Hexagon screw | 46 | 1 | P250-1112-80 | O-ring |
| 9 | 1 | P250-2400-25 | Tapered roller bearing | 47 | - | - | (Not required) |
| 10 | 1 | P250-1401-30 | Shim ring | 48 | 6 | P250-2100-33 | Sealing ring |
| 11 | 1 | P250-1400-12 | Support | 49 | 6 | P250-9002-12 | Threaded plug |
| 12 | 1 | P250-6000-50 | Oil vent valve | X | 1 | | Sealing system |
| 13 | 1 | P250-2700-25 | Tab washer | | | | |
| 14 | 1 | P250-2800-25 | Locknut | | | | |
| 15 | 1 | P250-1500-12 | Cover for bearing | | | | |
| 16 | 2 | — | Nozzle (on customer request) | | | | |
| 17 | 1 | P250-3250-12 | Shaft key | | | | |
| 18 | 1 | P250-0400-# # | Gate | | | | |
| 19 | 4 | P250-0301-12 | Pin | | | | |
| 20 | 1 | P250-1000-16 | Shaft | | | | |
| 21 | 1 | P250-3200-12 | Shaft key | | | | |
| 22 | 1 | P250-2300-80 | Lip seal | | | | |
| 23 | 3 | P250-2900-12 | Hexagon screw | | | | |
| 24 | 1 | P250-3000-80 | O-Ring | | | | |
| 25 | 1 | P250-2600-25 | Tapered roller bearing | | | | |
| 26 | 1 | P250-2000-12 | Drain plug | | | | |
| 27 | 1 | P250-3800-51 | Oil sight glass | | | | |
| 28 | 1 | P250-5000-25 | Snap ring | | | | |
| 29 | 8 | P250-1900-12 | Hexagon socket head cap screw | | | | |
| 30 | 1 | P250-1300-12 | End shield | | | | |
| 31 | 1 | P250-1301-12 | Foot plate | | | | |
| 32 | - | - | (Not required) | | | | |
| 33 | - | - | (Not required) | | | | |
| 34 | - | - | (Not required) | | | | |
| 35 | 2 | P250-1850-12 | Stud | | | | |

P300

| Number | Quantity | Part code | Item |
|--------|----------|---------------|-----------------------------------|
| 1 | 5 | P300-1600-12 | Cap nut |
| 2 | 1 | P300-0100-08 | Rotor Hi-Endurance, A494/CY5SnBiM |
| | | P300-0100-06 | Rotor Hi-Endurance, A276/CF10SMnN |
| | | P300-0120-08 | Rotor Lo-Shear, A494/CY5SnBiM |
| | | P300-0120-06 | Rotor Lo-Shear, A276/CF10SMnN |
| 3 | 1 | P300-0200-13 | Front housing |
| 4 | 1 | P300-0300-13 | Middle housing |
| 5 | 1 | P300-0350-13 | Back housing |
| 6 | 1 | P300-3900-12 | Eye bolt |
| 7 | 1 | P300-2320-80 | Lip seal |
| 8 | 4 | P300-2220-12 | Hexagon screw |
| 9 | 1 | P300-2400-25 | Tapered roller bearing |
| 10 | 1 | P300-1401-30 | Shim ring |
| 11 | 1 | P300-1400-12 | Support |
| 12 | 1 | P300-6000-50 | Oil vent valve |
| 13 | 1 | P300-2700-25 | Tab washer |
| 14 | 1 | P300-2800-25 | Locknut |
| 15 | 1 | P300-1500-12 | Cover for bearing |
| 16 | 2 | — | Nozzle (on customer request) |
| 17 | 1 | P300-3250-12 | Shaft key |
| 18 | 1 | P300-0400-# # | Gate |
| 19 | 4 | P300-0301-12 | Pin |
| 20 | 1 | P300-1000-16 | Shaft |
| 21 | 1 | P300-3200-12 | Shaft key |
| 22 | 1 | P300-2300-80 | Lip seal |
| 23 | 4 | P300-2900-12 | Hexagon screw |
| 24 | 1 | P300-3000-80 | O-Ring |
| 25 | 1 | P300-2600-25 | Tapered roller bearing |
| 26 | 1 | P300-2000-12 | Drain plug |
| 27 | 1 | P300-3800-51 | Oil sight glass |
| 28 | - | - | (Not required) |
| 29 | 8 | P300-1900-12 | Hexagon socket head cap screw |
| 30 | 1 | P300-1300-12 | End shield |
| 31 | 1 | P300-1301-12 | Foot plate |
| 32 | - | - | (Not required) |
| 33 | - | - | (Not required) |
| 34 | - | - | (Not required) |
| 35 | 2 | P300-1850-12 | Stud |

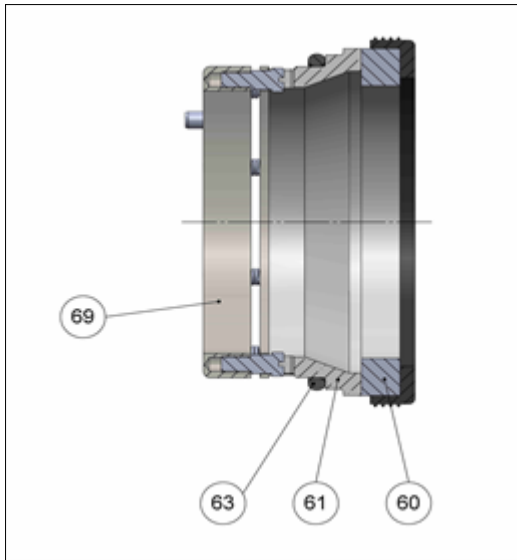
| Number | Quantity | Part code | Item |
|--------|----------|---------------|-------------------------------|
| 36 | 2 | P300-1750-# # | Seal, pump housing |
| 37 | 3 | P300-1800-12 | Stud |
| 38 | 2 | P300-5010-12 | Pin |
| 39 | 4 | P300-5001-12 | Hexagon socket head cap screw |
| 40 | 1 | P300-1100-13 | Locking screw |
| 41 | 1 | P300-1752-# # | Sealing for locking screw |
| 42 | 2 | P300-1805-12 | Hexagon nut |
| 43 | - | - | (Not required) |
| 44 | 1 | P300-3701-33 | Copper seal |
| 45 | 2 | P300-1150-12 | Disc spring |
| 46 | 1 | P300-1112-80 | O-ring |
| 47 | - | - | (Not required) |
| 48 | 6 | P300-2100-33 | Sealing ring |
| 49 | 6 | P300-9002-12 | Threaded plug |
| X | 1 | | Sealing system |

P400

| Number | Quantity | Part code | Item |
|--------|----------|---------------|-----------------------------------|
| 1 | 5 | P400-1600-12 | Cap nut |
| 2 | 1 | P400-0100-08 | Rotor Hi-Endurance, A494/CY5SnBiM |
| | | P400-0100-06 | Rotor Hi-Endurance, A276/CF10SMnN |
| | | P400-0120-08 | Rotor Lo-Shear, A494/CY5SnBiM |
| | | P400-0120-06 | Rotor Lo-Shear, A276/CF10SMnN |
| 3 | 1 | P400-0200-13 | Front housing |
| 4 | 1 | P400-0300-13 | Middle housing |
| 5 | 1 | P400-0350-13 | Back housing |
| 6 | 1 | P400-3900-12 | Eye bolt |
| 7 | 1 | P400-2320-80 | Lip seal |
| 8 | 4 | P400-2220-12 | Hexagon screw |
| 9 | 1 | P400-2400-25 | Tapered roller bearing |
| 10 | 1 | P400-1401-30 | Shim ring |
| 11 | 1 | P400-1400-12 | Support |
| 12 | 1 | P400-6000-50 | Oil vent valve |
| 13 | 1 | P400-2700-25 | Tab washer |
| 14 | 1 | P400-2800-25 | Locknut |
| 15 | 1 | P400-1500-12 | Cover for bearing |
| 16 | 2 | — | Nozzle (on customer request) |
| 17 | 1 | P400-3250-12 | Shaft key |
| 18 | 1 | P400-0400-# # | Gate |
| 19 | 4 | P400-0301-12 | Pin |
| 20 | 1 | P400-1000-16 | Shaft |
| 21 | 1 | P400-3200-12 | Shaft key |
| 22 | 1 | P400-2300-80 | Lip seal |
| 23 | 4 | P400-2900-12 | Hexagon screw |
| 24 | 1 | P400-3000-80 | O-Ring |
| 25 | 1 | P400-2600-25 | Tapered roller bearing |
| 26 | 1 | P400-2000-12 | Drain plug |
| 27 | 1 | P400-3800-51 | Oil sight glass |
| 28 | 1 | P400-5000-25 | Snap ring |
| 29 | 8 | P400-1900-12 | Hexagon socket head cap screw |
| 30 | 1 | P400-1300-12 | End shield |
| 31 | 1 | P400-1301-12 | Foot plate |
| 32 | - | - | (Not required) |
| 33 | - | - | (Not required) |
| 34 | - | - | (Not required) |
| 35 | 2 | P400-1850-12 | Stud |

| Number | Quantity | Part code | Item |
|--------|----------|---------------|-------------------------------|
| 36 | 2 | P400-1750-# # | Seal, pump housing |
| 37 | 3 | P400-1800-12 | Stud |
| 38 | 2 | P400-5010-12 | Pin |
| 39 | 4 | P400-5001-12 | Hexagon socket head cap screw |
| 40 | 1 | P400-1100-13 | Locking screw |
| 41 | 1 | P400-1752-# # | Sealing for locking screw |
| 42 | 2 | P400-1805-12 | Hexagon nut |
| 43 | - | - | (Not required) |
| 44 | 1 | P400-3701-33 | Copper seal |
| 45 | 2 | P400-1150-12 | Disc spring |
| 46 | 1 | P400-1112-80 | O-ring |
| 47 | - | - | (Not required) |
| 48 | 6 | P400-2100-33 | Sealing ring |
| 49 | 6 | P400-9002-12 | Threaded plug |
| X | 1 | | Sealing system |

21.3 Single mechanical seal



P100

| Number | Quantity | Part code | Item |
|--------|----------|---------------|-----------------------|
| 60 | 1 | P100-5240-88 | Dynamic face with cup |
| 61 | 1 | P100-5245-41 | Static face |
| 63 | 1 | P100-5246-# # | O-Ring |
| 69 | 1 | P100-5220-10 | Spring assembly |

P200

| Number | Quantity | Part code | Item |
|--------|----------|---------------|-----------------------|
| 60 | 1 | P200-5240-88 | Dynamic face with cup |
| 61 | 1 | P200-5245-41 | Static face |
| 63 | 1 | P200-5246-# # | O-Ring |
| 69 | 1 | P200-5220-10 | Spring assembly |

P250

| Number | Quantity | Part code | Item |
|--------|----------|---------------|-----------------------|
| 60 | 1 | P250-5240-88 | Dynamic face with cup |
| 61 | 1 | P250-5245-41 | Static face |
| 63 | 1 | P250-5246-# # | O-Ring |
| 69 | 1 | P250-5220-10 | Spring assembly |

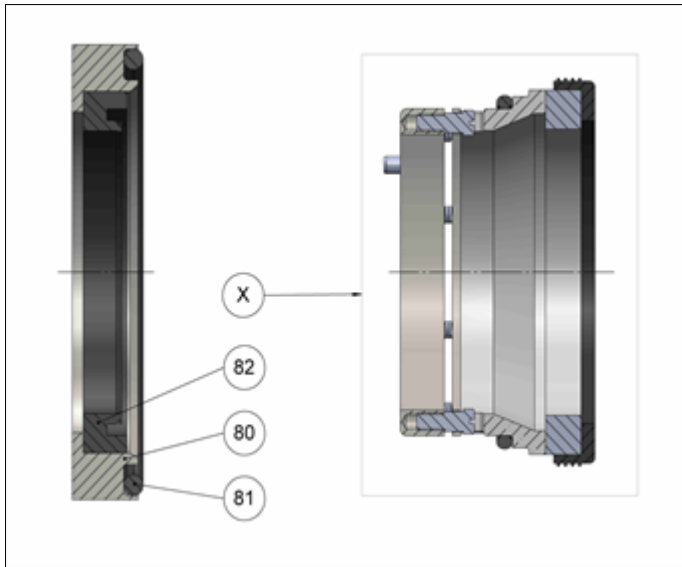
P300

| Number | Quantity | Part code | Item |
|--------|----------|---------------|-----------------------|
| 60 | 1 | P300-5240-88 | Dynamic face with cup |
| 61 | 1 | P300-5245-41 | Static face |
| 63 | 1 | P300-5246-# # | O-Ring |
| 69 | 1 | P300-5220-10 | Spring assembly |

P400

| Number | Quantity | Part code | Item |
|--------|----------|---------------|-----------------------|
| 60 | 1 | P400-5240-88 | Dynamic face with cup |
| 61 | 1 | P400-5245-41 | Static face |
| 63 | 1 | P400-5246-# # | O-Ring |
| 69 | 1 | P400-5220-10 | Spring assembly |

21.4 Flush ring



P100

| Number | Quantity | Part code | Item |
|--------|----------|-------------------------------|----------------|
| 80 | 1 | P100-1308-10 | Distance ring |
| 81 | 1 | P100-1755-80 | O-Ring |
| 82 | 1 | P100-2340-80 | Lip seal |
| X | 1 | See P100 on the previous page | Sealing system |

P200

| Number | Quantity | Part code | Item |
|--------|----------|-------------------------------|----------------|
| 80 | 1 | P200-1308-10 | Distance ring |
| 81 | 1 | P200-1755-80 | O-Ring |
| 82 | 1 | P200-2340-80 | Lip seal |
| X | 1 | See P200 on the previous page | Sealing system |

P250

| Number | Quantity | Part code | Item |
|--------|----------|-------------------------------|----------------|
| 80 | 1 | P250-1308-10 | Distance ring |
| 81 | 1 | P250-1755-80 | O-Ring |
| 82 | 1 | P250-2340-80 | Lip seal |
| X | 1 | See P250 on the previous page | Sealing system |

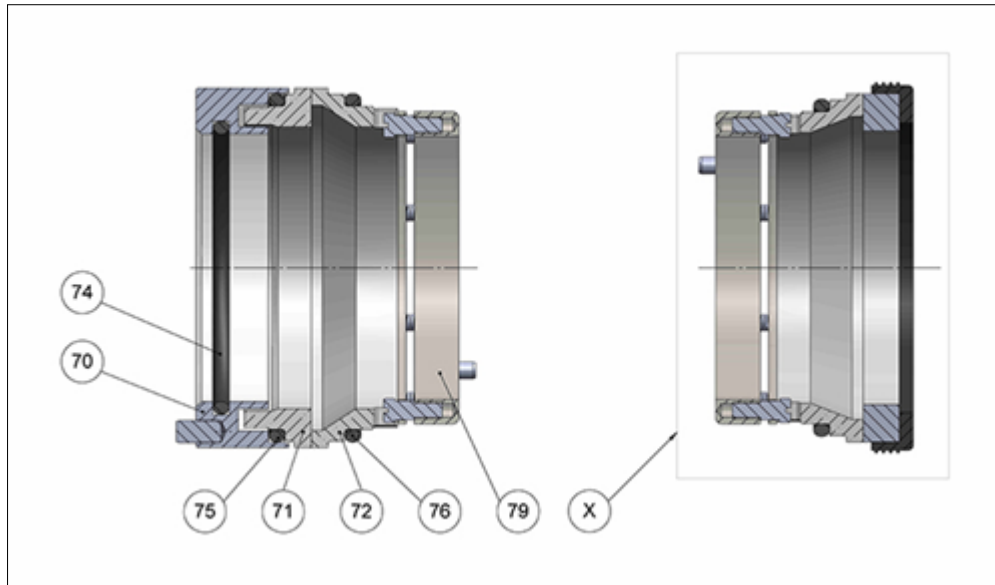
P300

| Number | Quantity | Part code | Item |
|--------|----------|-------------------------------|----------------|
| 80 | 1 | P300-1308-10 | Distance ring |
| 81 | 1 | P300-1755-80 | O-Ring |
| 82 | 1 | P300-2340-80 | Lip seal |
| X | 1 | See P300 on the previous page | Sealing system |

P400

| Number | Quantity | Part code | Item |
|--------|----------|---------------------|----------------|
| 80 | 1 | P400-1308-10 | Distance ring |
| 81 | 1 | P400-1755-80 | O-Ring |
| 82 | 1 | P400-2340-80 | Lip seal |
| X | 1 | See P400 on page 51 | Sealing system |

21.5 Atmospheric side of double mechanical seal



P100

| Number | Quantity | Part code | Item |
|--------|----------|---------------------|---------------------|
| 70 | 1 | P100-5310-10 | Dynamic ring holder |
| 71 | 1 | P100-5340-41 | Dynamic face |
| 72 | 1 | P100-5345-41 | Static face |
| 74 | 1 | P100-5311-# # | O-Ring |
| 75 | 1 | P100-5341-# # | O-Ring |
| 76 | 1 | P100-5346-# # | O-Ring |
| 79 | 1 | P100-5320-10 | Spring assembly |
| X | 1 | See P100 on page 51 | Sealing system |

P200

| Number | Quantity | Part code | Item |
|--------|----------|---------------------|---------------------|
| 70 | 1 | P200-5310-10 | Dynamic ring holder |
| 71 | 1 | P200-5340-41 | Dynamic face |
| 72 | 1 | P200-5345-41 | Static face |
| 74 | 1 | P200-5311-# # | O-Ring |
| 75 | 1 | P200-5341-# # | O-Ring |
| 76 | 1 | P200-5346-# # | O-Ring |
| 79 | 1 | P200-5320-10 | Spring assembly |
| X | 1 | See P200 on page 51 | Sealing system |

P250

| Number | Quantity | Part code | Item |
|--------|----------|---------------------|---------------------|
| 70 | 1 | P250-5310-10 | Dynamic ring holder |
| 71 | 1 | P250-5340-41 | Dynamic face |
| 72 | 1 | P250-5345-41 | Static face |
| 74 | 1 | P250-5311-# # | O-Ring |
| 75 | 1 | P250-5341-# # | O-Ring |
| 76 | 1 | P250-5346-# # | O-Ring |
| 79 | 1 | P250-5320-10 | Spring assembly |
| X | 1 | See P250 on page 51 | Sealing system |

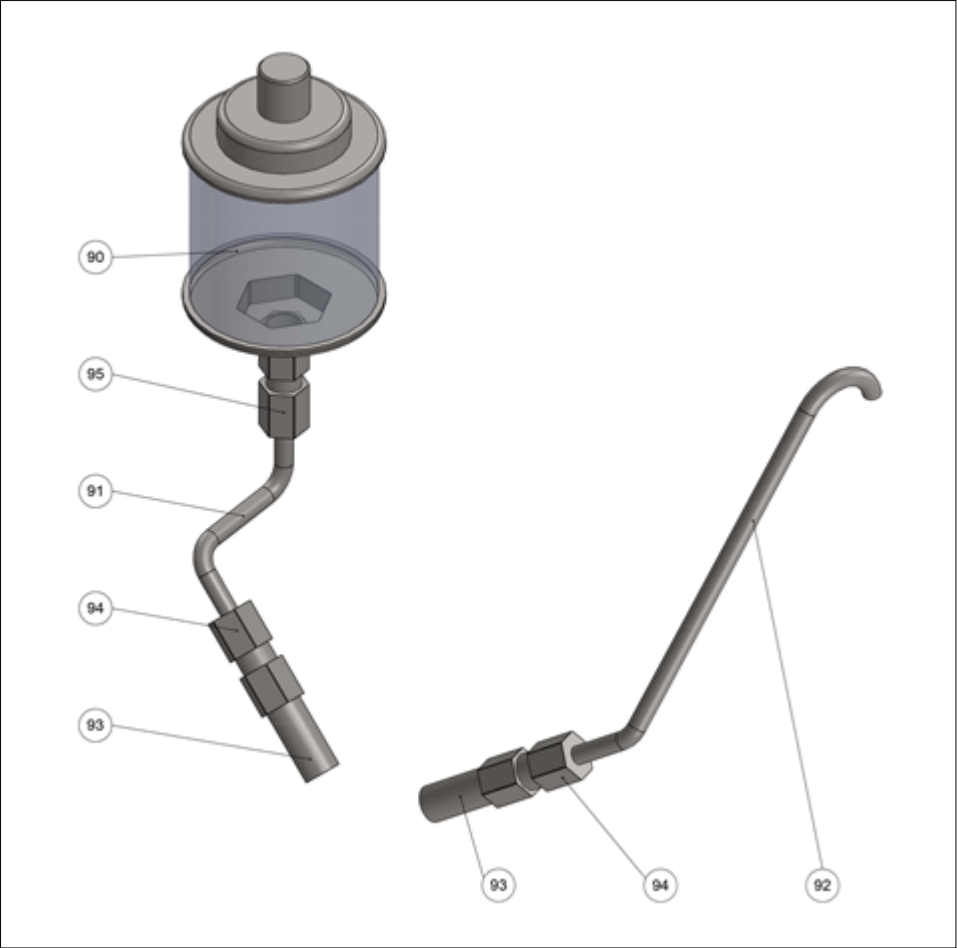
P300

| Number | Quantity | Part code | Item |
|--------|----------|---------------------|---------------------|
| 70 | 1 | P300-5310-10 | Dynamic ring holder |
| 71 | 1 | P300-5340-41 | Dynamic face |
| 72 | 1 | P300-5345-41 | Static face |
| 74 | 1 | P300-5311-# # | O-Ring |
| 75 | 1 | P300-5341-# # | O-Ring |
| 76 | 1 | P300-5346-# # | O-Ring |
| 79 | 1 | P300-5320-10 | Spring assembly |
| X | 1 | See P300 on page 51 | Sealing system |

P400

| Number | Quantity | Part code | Item |
|--------|----------|---------------------|---------------------|
| 70 | 1 | P400-5310-10 | Dynamic ring holder |
| 71 | 1 | P400-5340-41 | Dynamic face |
| 72 | 1 | P400-5345-41 | Static face |
| 74 | 1 | P400-5311-# # | O-Ring |
| 75 | 1 | P400-5341-# # | O-Ring |
| 76 | 1 | P400-5346-# # | O-Ring |
| 79 | 1 | P400-5320-10 | Spring assembly |
| X | 1 | See P400 on page 51 | Sealing system |

21.6 Static flush system



P100

| Number | Quantity | Part code | Item |
|--------|----------|--------------|------------------|
| 90 | 1 | 80-0015-95 | Sight glass |
| 91 | 1 | C100-0171-10 | Flush pipe |
| 92 | 1 | C100-0173-10 | Vent pipe |
| 93 | 2 | 80-6009-10 | Double nipple |
| 94 | 2 | 80-6020-10 | Connecting piece |
| 95 | 1 | 80-6021-10 | Connecting piece |

P200

| Number | Quantity | Part code | Item |
|--------|----------|--------------|------------------|
| 90 | 1 | 80-0015-95 | Sight glass |
| 91 | 1 | C200-0171-10 | Flush pipe |
| 92 | 1 | C200-0173-10 | Vent pipe |
| 93 | 2 | 80-6009-10 | Double nipple |
| 94 | 2 | 80-6020-10 | Connecting piece |
| 95 | 1 | 80-6021-10 | Connecting piece |

P250

| Number | Quantity | Part code | Item |
|--------|----------|--------------|------------------|
| 90 | 1 | 80-0015-95 | Sight glass |
| 91 | 1 | C250-0171-10 | Flush pipe |
| 92 | 1 | C250-0173-10 | Vent pipe |
| 93 | 2 | 80-6009-10 | Double nipple |
| 94 | 2 | 80-6020-10 | Connecting piece |
| 95 | 1 | 80-6021-10 | Connecting piece |

P300

| Number | Quantity | Part code | Item |
|--------|----------|--------------|------------------|
| 90 | 1 | 80-0015-95 | Sight glass |
| 91 | 1 | C300-0171-10 | Flush pipe |
| 92 | 1 | C300-0173-10 | Vent pipe |
| 93 | 2 | 80-6009-10 | Double nipple |
| 94 | 2 | 80-6020-10 | Connecting piece |
| 95 | 1 | 80-6021-10 | Connecting piece |

P400

| Number | Quantity | Part code | Item |
|--------|----------|--------------|------------------|
| 90 | 1 | 80-0015-95 | Sight glass |
| 91 | 1 | C400-0171-10 | Flush pipe |
| 92 | 1 | C400-0173-10 | Vent pipe |
| 93 | 2 | 80-6009-10 | Double nipple |
| 94 | 2 | 80-6020-10 | Connecting piece |
| 95 | 1 | 80-6021-10 | Connecting piece |

21.7 Dynamic flush system



P100

| Number | Quantity | Part code | Item |
|--------|----------|--------------|------------------|
| 99 | 2 | P100-0504-10 | Flush connection |

P200

| Number | Quantity | Part code | Item |
|--------|----------|--------------|------------------|
| 99 | 2 | P200-0504-10 | Flush connection |

P250

| Number | Quantity | Part code | Item |
|--------|----------|--------------|------------------|
| 99 | 2 | P250-0504-10 | Flush connection |

P300

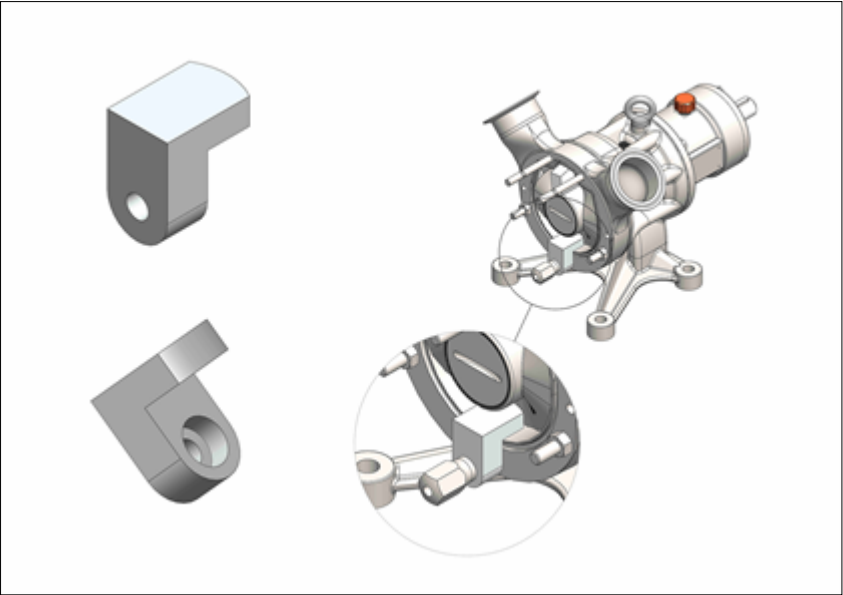
| Number | Quantity | Part code | Item |
|--------|----------|--------------|------------------|
| 99 | 2 | P300-0504-10 | Flush connection |

P400

| Number | Quantity | Part code | Item |
|--------|----------|--------------|------------------|
| 99 | 2 | P400-0504-10 | Flush connection |

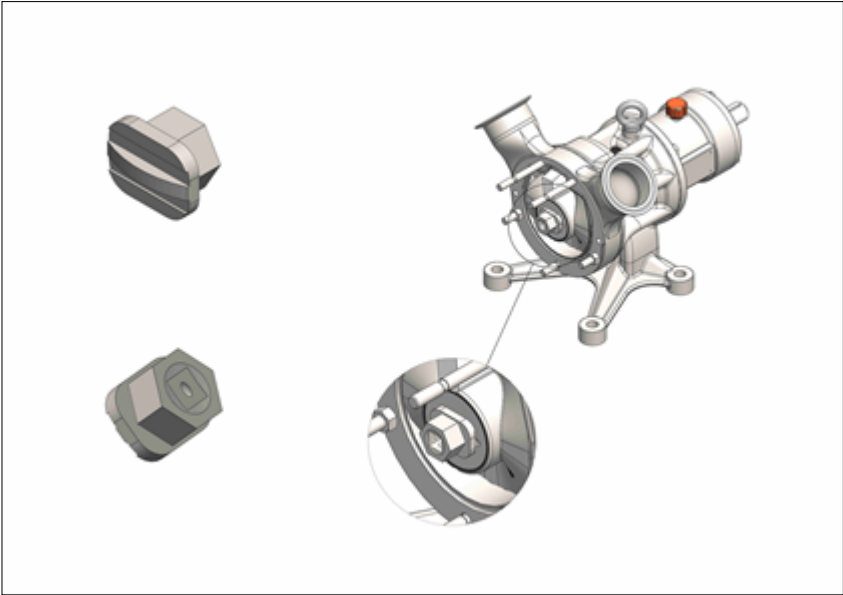
21.8 Tools

Blocking tool



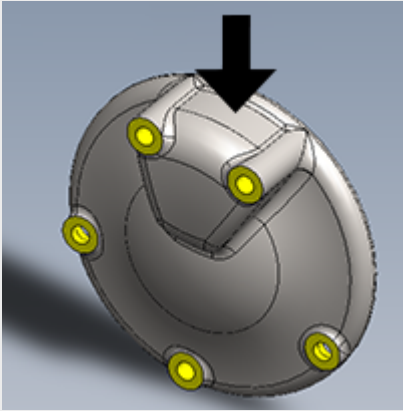

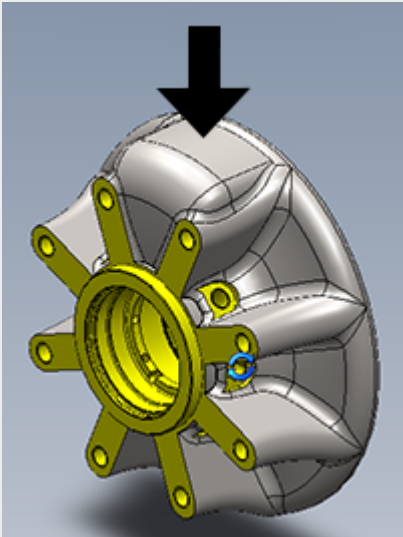
| Pump Size | Quantity | Part code | Item |
|-----------|----------|----------------|---------------|
| P100 | 1 | TL-P100-010-31 | Blocking tool |
| P200 | 1 | TL-P200-010-31 | Blocking tool |
| P250 | 1 | TL-P250-010-31 | Blocking tool |
| P300 | 1 | TL-P300-010-31 | Blocking tool |
| P400 | 1 | TL-P400-010-31 | Blocking tool |

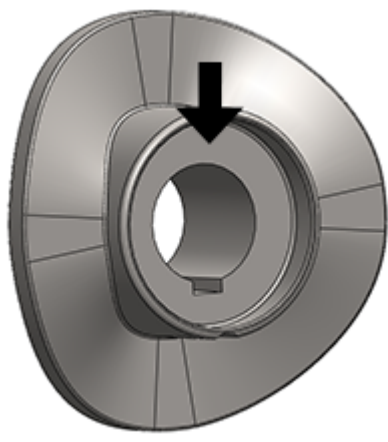
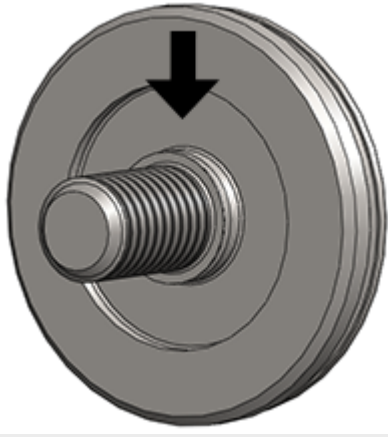
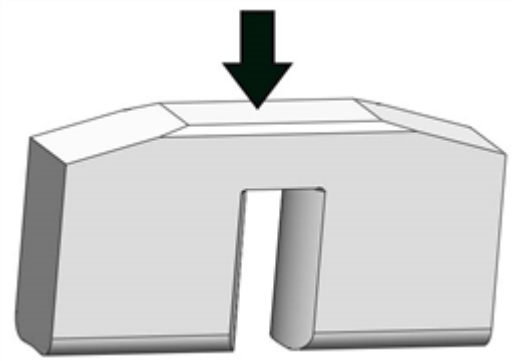
Socket adapter



| Pump Size | Quantity | Part code | Item |
|-----------|----------|----------------|----------------|
| P100 | 1 | TL-P100-003-10 | Socket adapter |
| P200 | 1 | TL-P200-003-10 | Socket adapter |
| P250 | 1 | TL-P250-003-10 | Socket adapter |
| P300 | 1 | TL-P300-003-10 | Socket adapter |
| P400 | 1 | TL-P400-003-10 | Socket adapter |

22 Location of lot number on Certa Plus Parts

| Part Number | Location |
|--|---|
| P100-0200-13 P200-0200-13 P250-0200-13 P300-0200-13 P400-0200-13 |  |
| P100-0300-13 P200-0300-13 P250-0300-13 P300-0300-13 P400-0300-13 |  |
| P100-0350-13 P200-0350-13 P250-0350-13 P300-0350-13 P400-0350-13 |  |

| Part Number | Location |
|--|--|
| P100-0100-## P200-0100-## P250-0100-## P300-0100-## P400-0100-## |  |
| P100-1100-13 P200-1100-13 P250-1100-13 P300-1100-13 P400-1100-13 |  |
| P100-0400-## P200-0400-## P250-0400-## P300-0400-## P400-0400-## |  |

23 Trademarks

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24 Disclaimers

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WARNING: This product is not designed for use in and should not be used for, patient-connected applications.

25 Publication history

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